

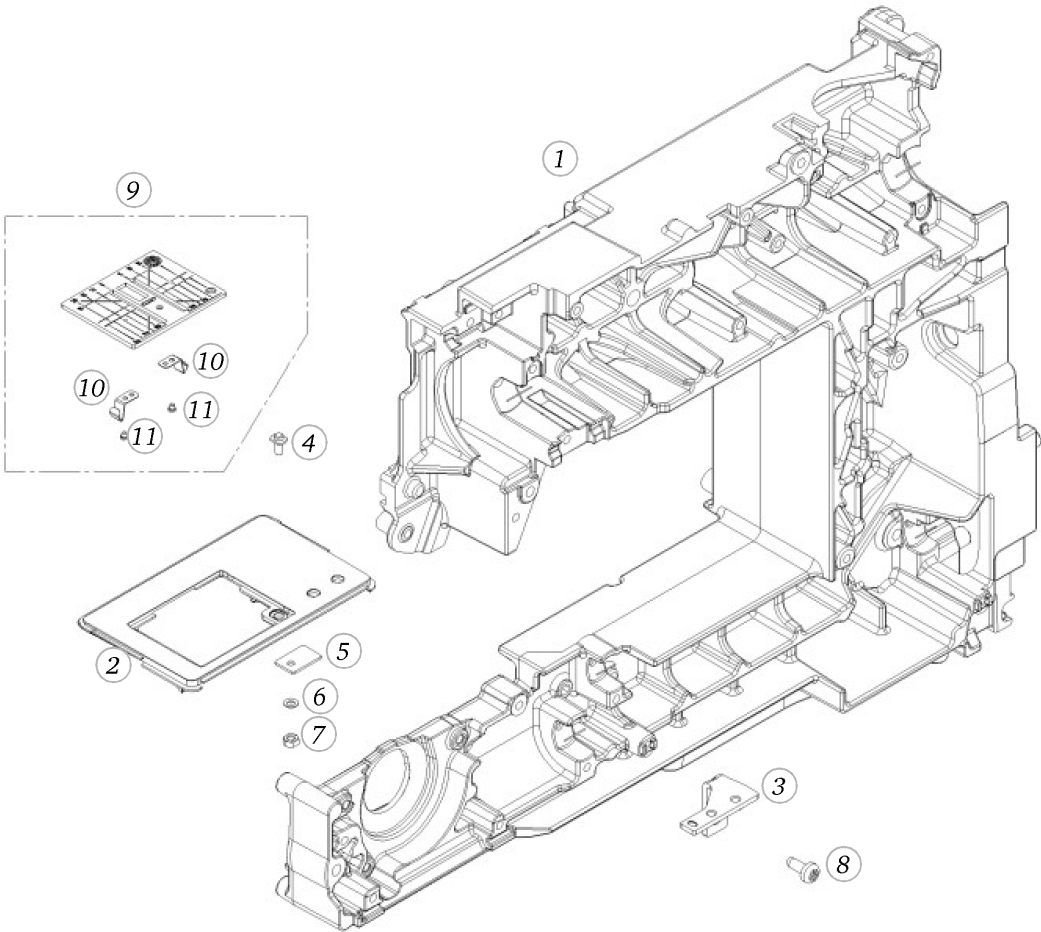


Spare Parts

BERNINA 550 QE (LUN)

BERNINA 550 QE (LUN)

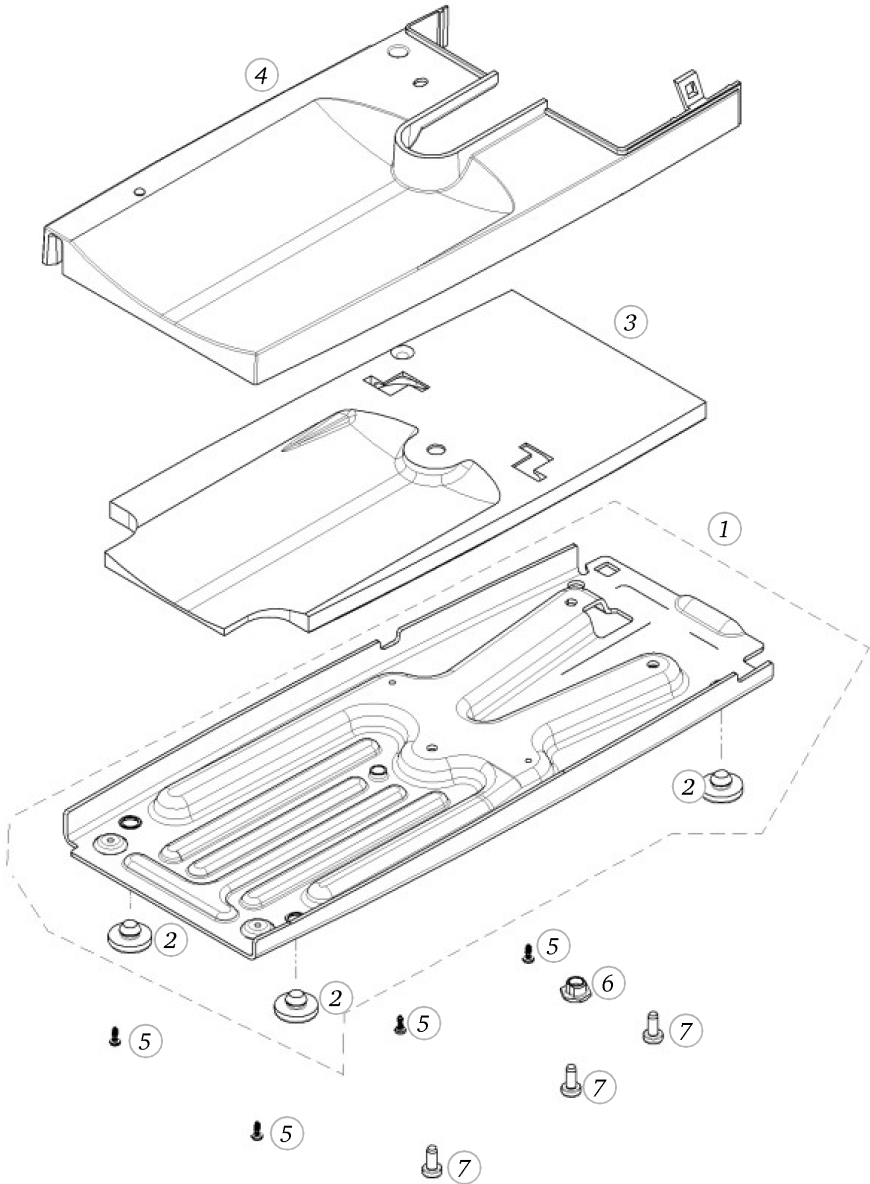
Chassis (BERNINA 530 / 550)



Pos	Item number	Description
1	0309645100	CHASSIS MACHINED
2	0300975002	STITCH PLATE FRAME
3	0310295100	METAL SUPPORT
4	0026045200	SPECIAL BOLT
5	0010475101	PRESSURE PLATE
6	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
7	22502313++	HEXAGONAL NUT
8	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
9	0335467101	STITCHPLATE/STANDRAD C
10	0078755200	Clip
10	0078755300	Clip
11	20500223++	Slotted Machine Screw M2x1.8 nickel-plated

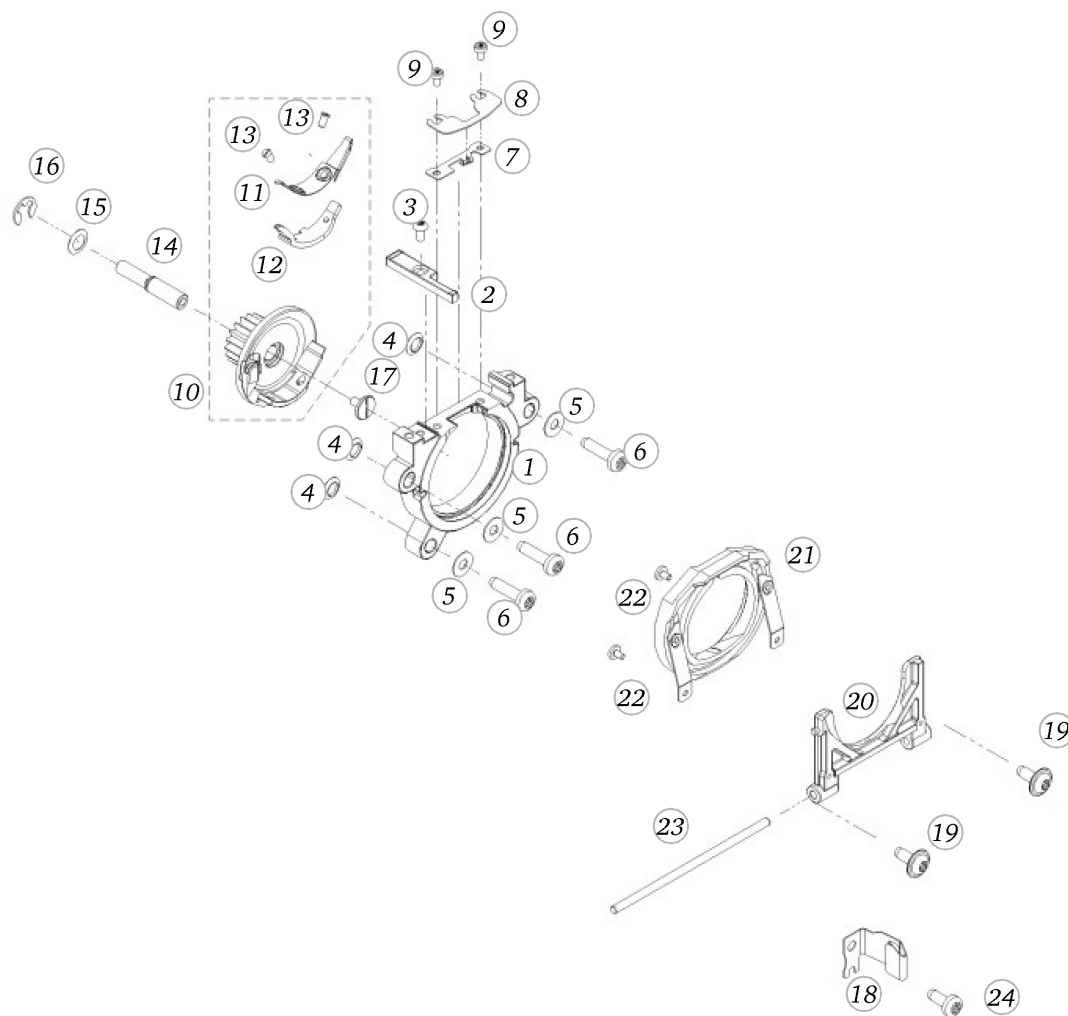
BERNINA 550 QE (LUN)

Base plate



Pos	Item number	Description
1	0310057000	BASEPLATE ASSEM
2	0003445000	RUBBER FOOT
3	0316125200	INSULATION MAT
4	0309165401	Baseplate cover printing dark grey
5	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8
6	0003597000	Adjusting Nut Cpl
7	0078865054	SCREW TORX DUOTAPTITE

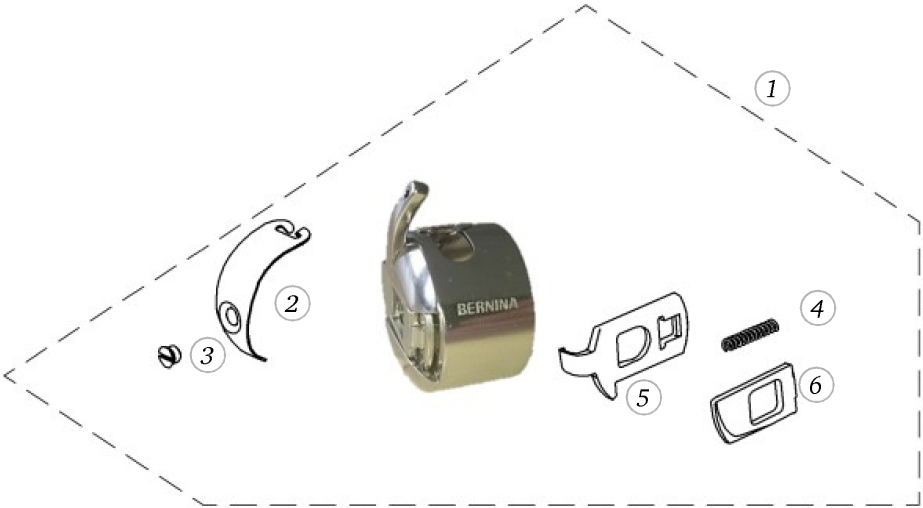
BERNINA 550 QE (LUN)



Hook driver (BERNINA 530 / 550)

Pos	Item number	Description
1	0311595100	HOOK-GUIDEWAY FINISHED
2	0310285000	NEEDLE PLATE SUPPORT
3	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
4	0311825000	Calotte Disc
5	22953723++	Washer d4.1xD10xs0.5
6	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
7	0031635100	THREAD GUIDE
8	0066335100	THREAD GUIDE PLATE
9	0077525020	SCREW TORX M2.5X4
10	0310077500	HOOK DRIVER CPL
11	0007325100	DRIVER SPRING
12	0020485000	SUPPORT SHEET
13	21500683++	SCREW M2.5
14	0300025001	AXLE TO HOOK DRIVER
15	23228553++	Washer 6.2/10x0.15
16	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
17	0017205200	LOW-HEAD-SCREW-M3
17	0017205300	thruss head screw
18	0301315000	Latch
18	0301315100	latch
19	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
20	0015867100	CLAMP-CPL
20	0015867200	clamp cpl.
21	0015387200	SHUTTLE RACE COVER CPL.
22	0329495001	SCREW M2,3X4
23	0082255004	CYLINDRICAL PIN D3X80
24	0078885043	Button Head Screw Torx Dt M4x10

BERNINA 550 QE (LUN)



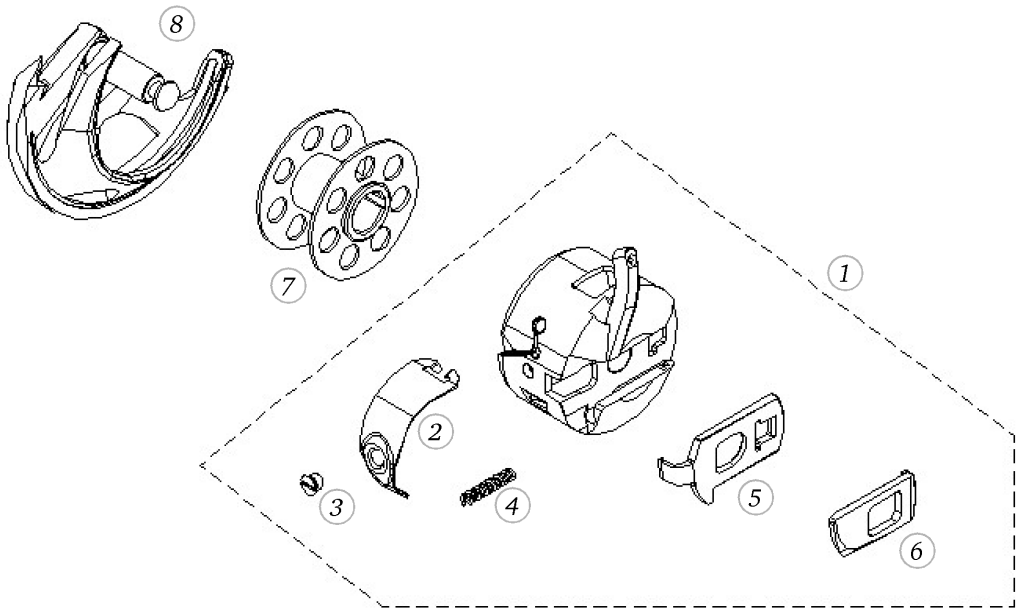
Bobbin Case with BERNINA Logo

Pos	Item number	Description
1	0015347150	bobbin case cpl. bobbin case hinge nickle platet YS
1	0015347250	bobbin case cpl. bobbin case hinge nickle platet YS
2	1028945000	CB tension spring BERNINA Logo
3	1028955000	CB tension screw BERNINA Logo
4	1028965000	CB latch Spring BERNINA Logo
5	1028975000	CB latch BERNINA Logo
6	1028985000	CB flap BERNINA Logo

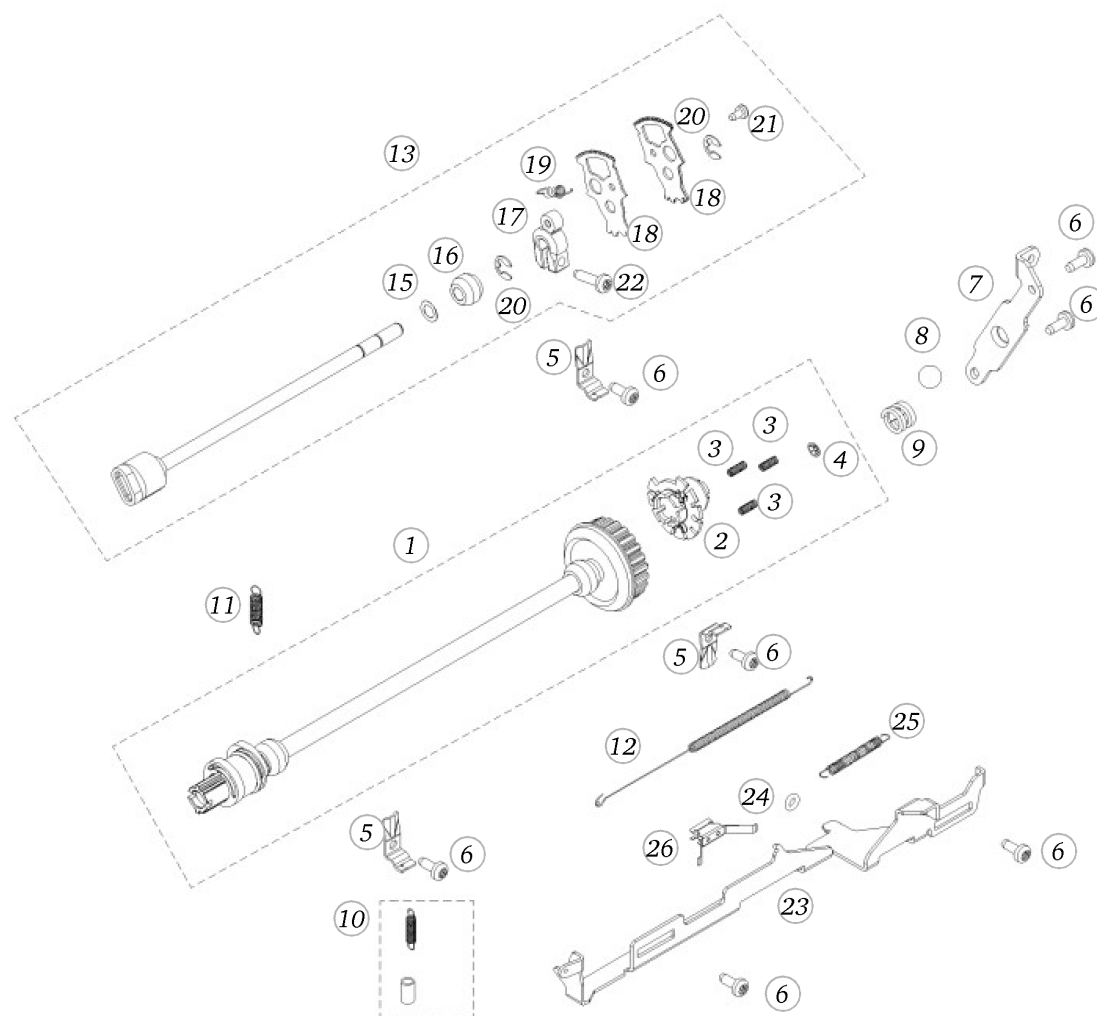
BERNINA 550 QE (LUN)

Hook with Bobbin

Pos	Item number	Description
+	0015347800	BOBBIN CASE CPL. NICKEL
1	0015347250	bobbin case cpl. bobbin case hinge nickle platet YS
2	317006333+	BOBBIN CASE SPRING
3	317007030+	SCREW
4	25512503++	SPRING
5	0005685200	BOBBIN CASE HINGE NICKEL PLATE
6	0005695100	BOBBIN CASE HINGE NICKEL PLATED
7	0015367200	BOBBIN
7	0015367300	bobbin
8	0302065400	CB-HOOK



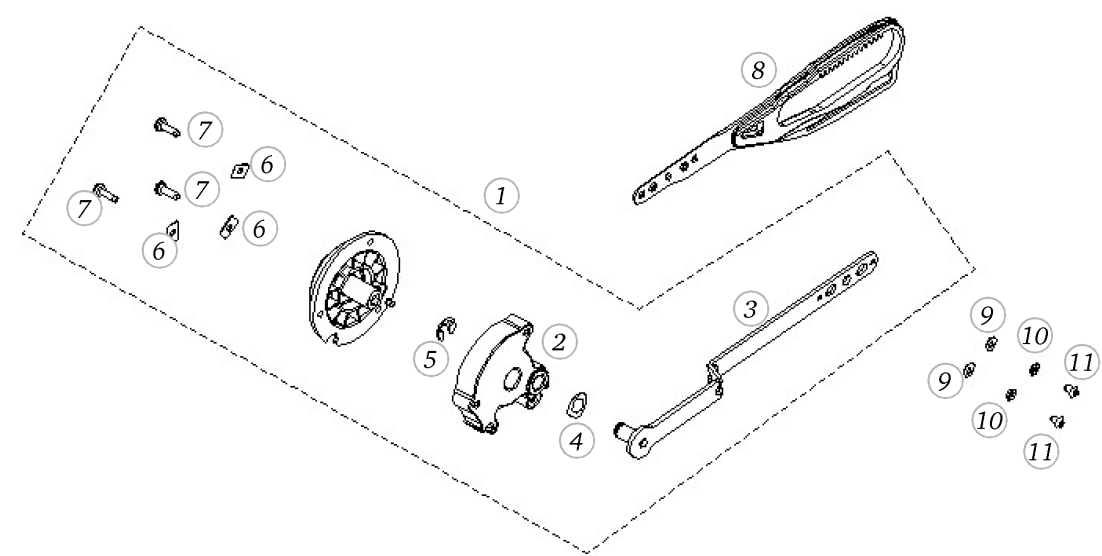
BERNINA 550 QE (LUN)



Crank- and Base Shaft (BERNINA 530 / 550)

Pos	Item number	Description
1	0304497002	Base Shaft/Hook Drive Crank - Replacement Set
2	0048305000	CARRIER
3	0049645000	SPRING
4	0079135003	Circlip d3 2 Quicklock - BN833 Art-No.1292811
5	0078715200	FIXATION PIECE
6	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
7	0048285200	THRUST BEARING PLATE
8	0011695003	ball G40 dm10
9	0303625000	SPRING
10	0079187100	Spring Cpl
11	25603003++	TENSION SPRING
12	0309845000	SPRING
14	0078365002	CRANK SHAFT
15	0078955031	Synthetic Washer
16	0078235001	Bearing
17	0078035100	STITCH LENGTH CLAMP V180
18	0078015000	TOOTHED SEGMENT
19	0078445000	Tension Spring De=5,0 L0=15,5 d=0,5
19	0343315000	Tension Spring De=6 L0=18,5 d=0,85
20	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
21	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
22	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
23	0308995100	FEEDDOG LINKAGE LEVER
24	0030735002	O-ring Seal D4/d2 70ShoreA NBR DIN3771
25	25604303++	TENSION SPRING
26	0315395000	SPRING WASHER
27	0078367103	CRANK SHAFT CPL.

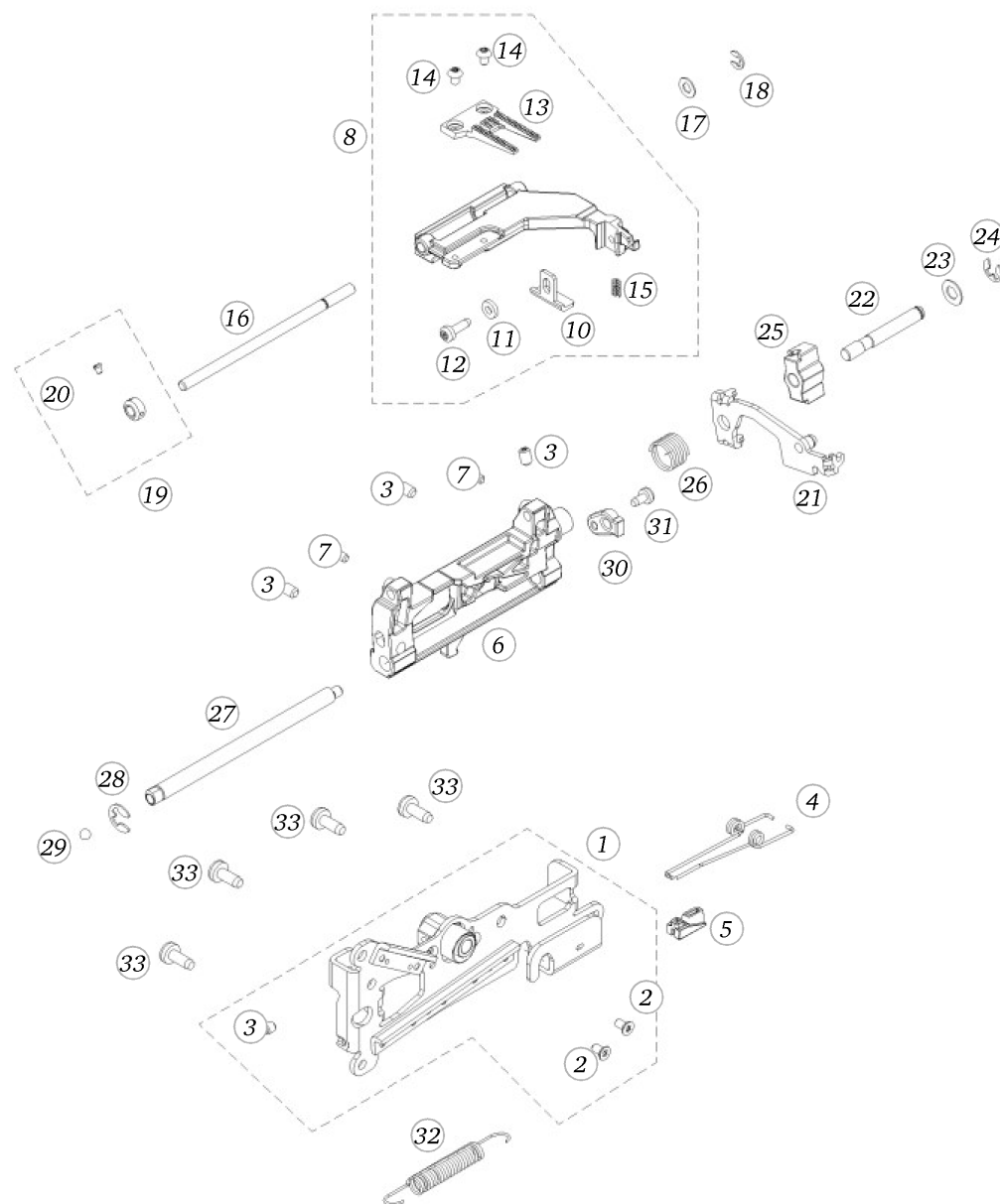
BERNINA 550 QE (LUN)



Hook driving system

Pos	Item number	Description
1	0304497002	Base Shaft/Hook Drive Crank - Replacement Set
2	0312225000	HOOK DRIVE CRANK
3	0309147000	CRANK ARM CPL
4	23228653++	WASHER 7.2x12x0.1
5	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
6	0301995000	WASHER
7	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
8	0301575200	TOOTHED RACK FORK
9	22951923++	Flat Washer d3.2/D 7xs0.5
10	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
11	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404

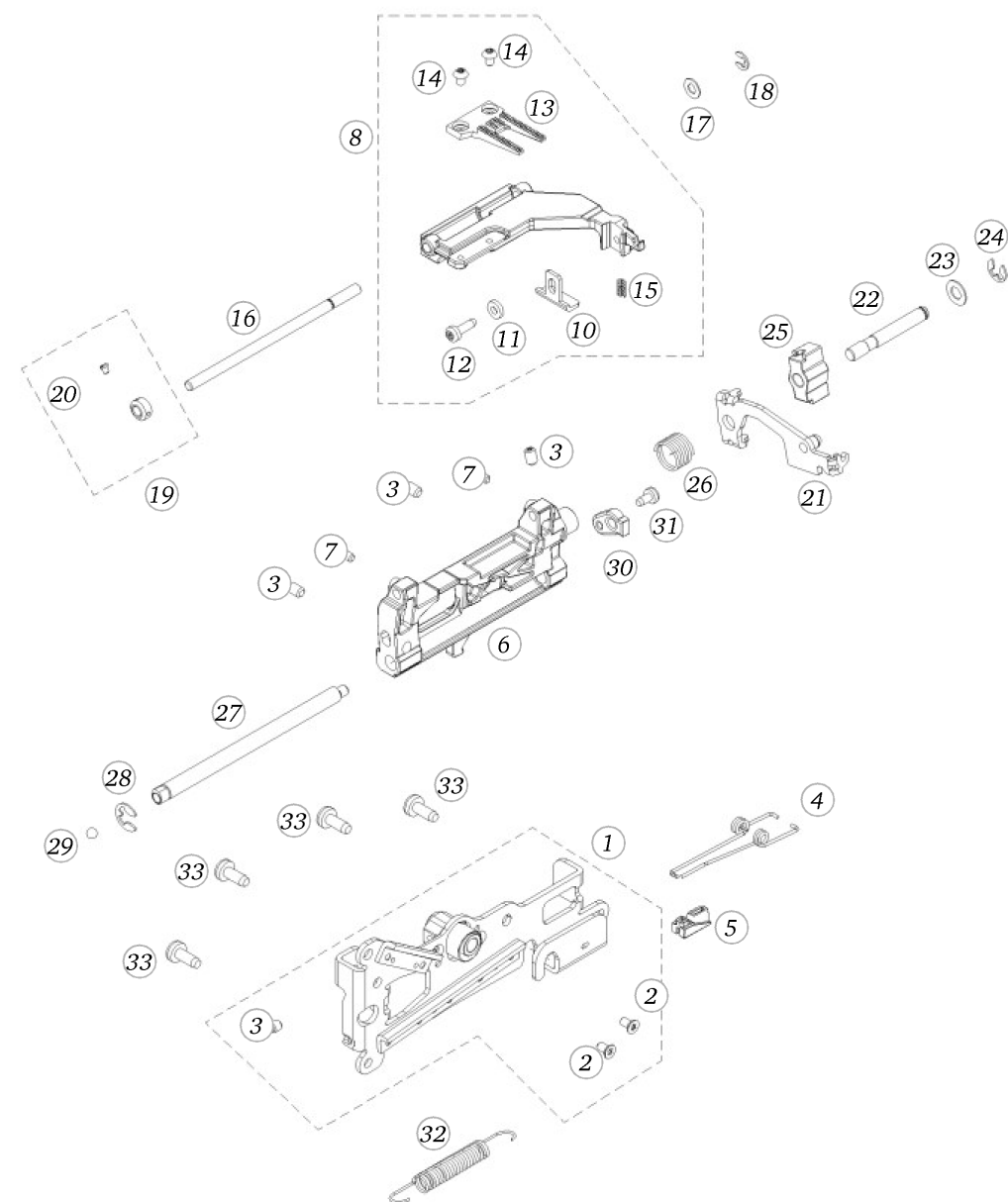
BERNINA 550 QE (LUN)



Feed dog unit

Pos	Item number	Description
1	0309337000	SUPPORT SHEET CPL
2	0302345032	SCREW
3	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
4	0301215100	SPRING
5	0049595000	SLIDE BLOCK
6	0000245600	FEED DOG FORK
7	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
8	0309867000	FEED DOG SUPPORTER PREMOUNTED
9	0309865000	FEED DOG SUPPORTER
10	0000785200	ADJUSTING PLATE
11	22952113++	Washer 3.2/7x1.5 black finished
12	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
13	0302155000	FEEDDOG 5.5 MM
14	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
15	25524003++	Compression Spring De= 3,2 L0=7 d=0,45
16	0302015000	SLIDING AXLE
17	22954983++	Shim Rings 4x0.5 DIN988 - BN1976 Art-No. 3059655
18	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
19	0011217001	Adjusting Ring Cpl with 1 screw
20	20500353++	Cylinder Head Screw M2x2.5
21	0078047200	THRUST REVERSER CPL.
22	0078075000	BOLT
23	23100203++	Flat Washer d5.2-10x0.5
24	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
25	0078065100	Swing Bearing
26	0079055000	SPRING
27	0049695100	ECCENTRIC SHAFT

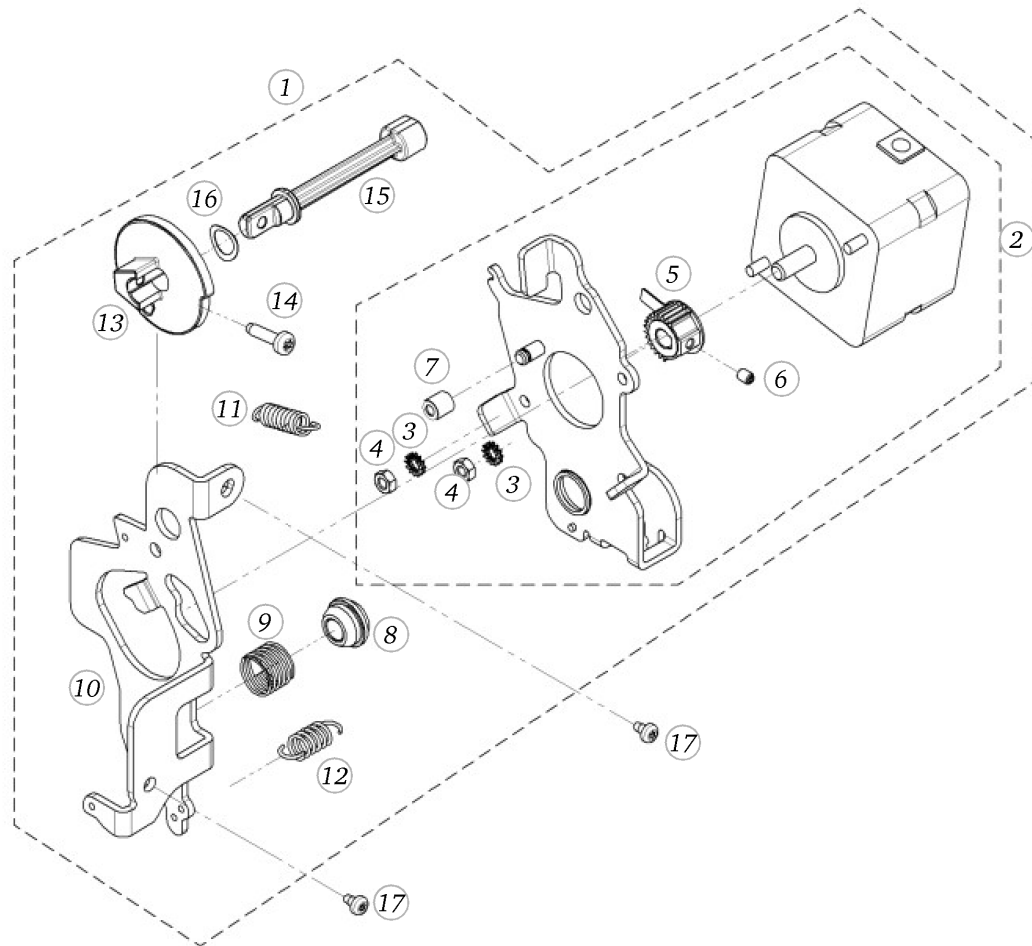
BERNINA 550 QE (LUN)



Feed dog unit

Pos	Item number	Description
28	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
29	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
30	0049975000	BEARING
31	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
32	0078905000	SPRING
33	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

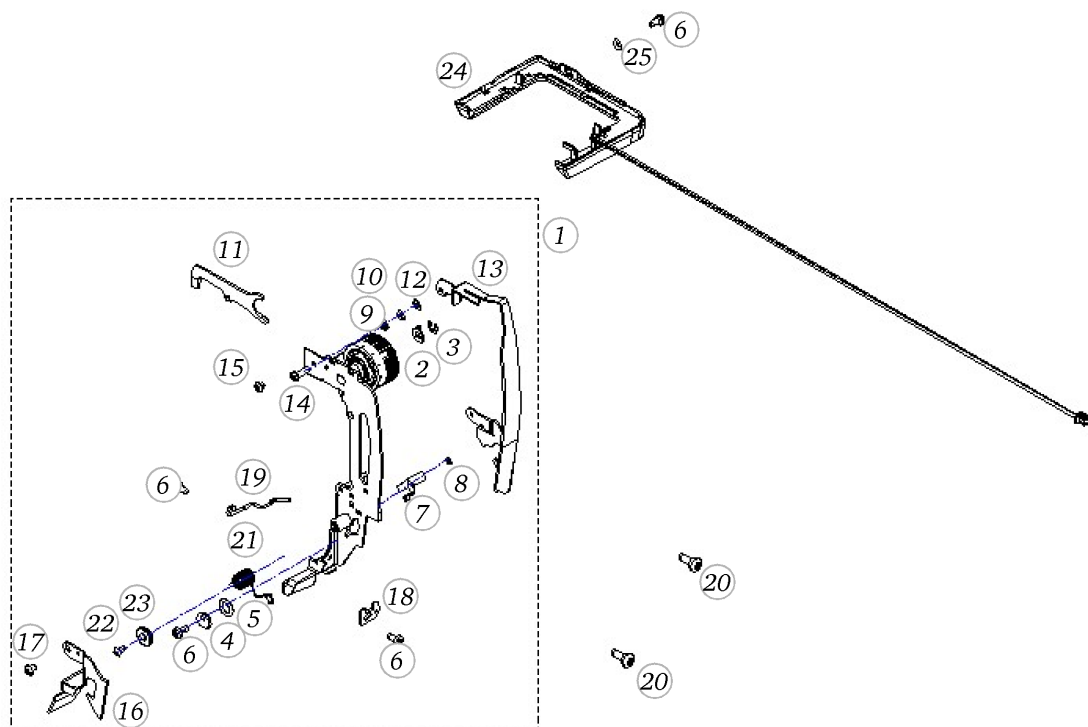
BERNINA 550 QE (LUN)



Stitch length motor

Pos	Item number	Description
1	0311477100	STITCH LENGHT ASM
2	0311467000	SM WITH SUPPORT CPL
3	23350353++	SERRATED WASHER 3.2X6X0.4
4	22502313++	HEXAGONAL NUT
5	0078187000	PINION CPL.
6	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
7	0078815000	Absorber
8	0078545000	Bearing
9	0078565000	SPRING
10	0088295200	SUPPORT SHEET
11	25629203++	Spring
12	0306905000	Spring
13	0306755000	Adjusting Cam
14	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
15	0310465000	Rotational Connector
16	0089595010	Curved Spring Washer 7.2/10.2x02
17	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

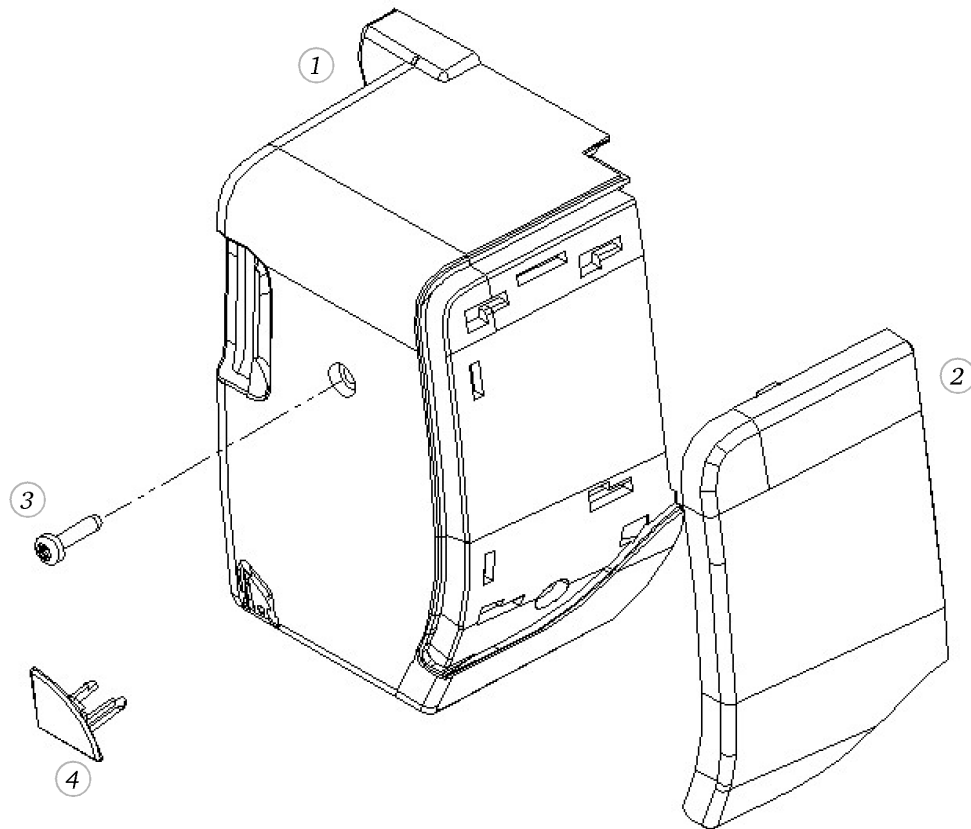
BERNINA 550 QE (LUN)



Take up lever and sewing light (BERNINA 530 / 550)

Pos	Item number	Description
1	0309547502	TAKE UP LEVER COVER CPL. 5,5 M
2	0077985000	STOP DISC
3	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
4	0048355000	Excenter
5	0030735004	O-ring Seal D6.75/d1.78 60±5 IRHD NBR 60,5 / P 60 A+P Ref.Nr. OR 106
6	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
7	0310175100	Controlling Flag
8	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art-No.1284614
9	22502013++	Hex Jam Nut M3 Din439b
10	22950313++	Washer d2.5 x D6 x s0.5
11	0049325200	RELEASE FORK
12	0079135003	Circlip d3 2 Quicklock - BN833 Art-No.1292811
13	0309915001	TAKE-UP-LEVER COVER
14	0300295100	ADJUSTING SCREW
15	0032465109	Socket Button Head Screws M3x3 ISO 7380-1 - BN6404 Art-No. 3645748
16	0309935100	COVER REGULATOR
17	0032465007	Socket Button Head Screws M3x 4 ISO 7380-1 - BN6404 Art-No. 3148111
18	0082855001	Z-Z LIMITATION 5,5MM
19	0309315000	THREAD HOOK
20	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
21	0079545401	Regulator Spring
22	0032465031	Socket Button Head Screws M3x 5 ISO 7380-1 - BN6404 Art-No. 3148113
23	0326395000	Knurled Washer
24	0337857000	SEWING LIGHT CPL.
25	22951923++	Flat Washer d3.2/D 7xs0.5

BERNINA 550 QE (LUN)



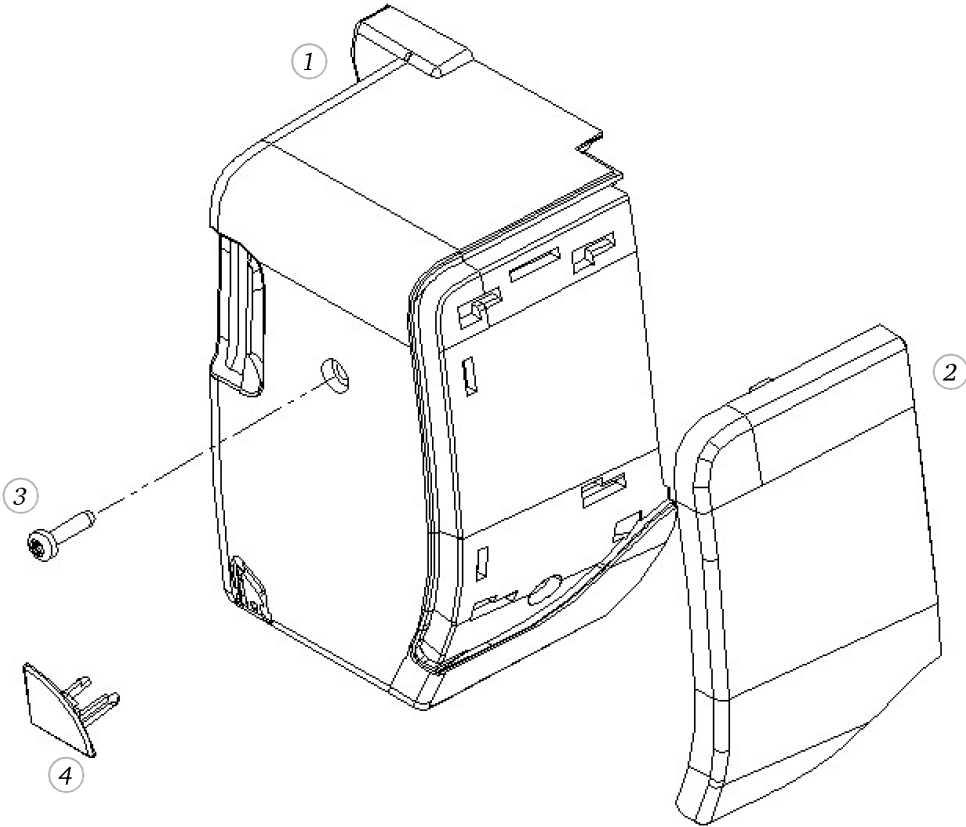
Head cover (BERNINA 530)

Pos	Item number	Description
1	0330595100	HEAD COVER
2	0330605200	HEAD COVER FACE PLATE B530
3	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
4	0330417000	Thread Cutter Cpl.

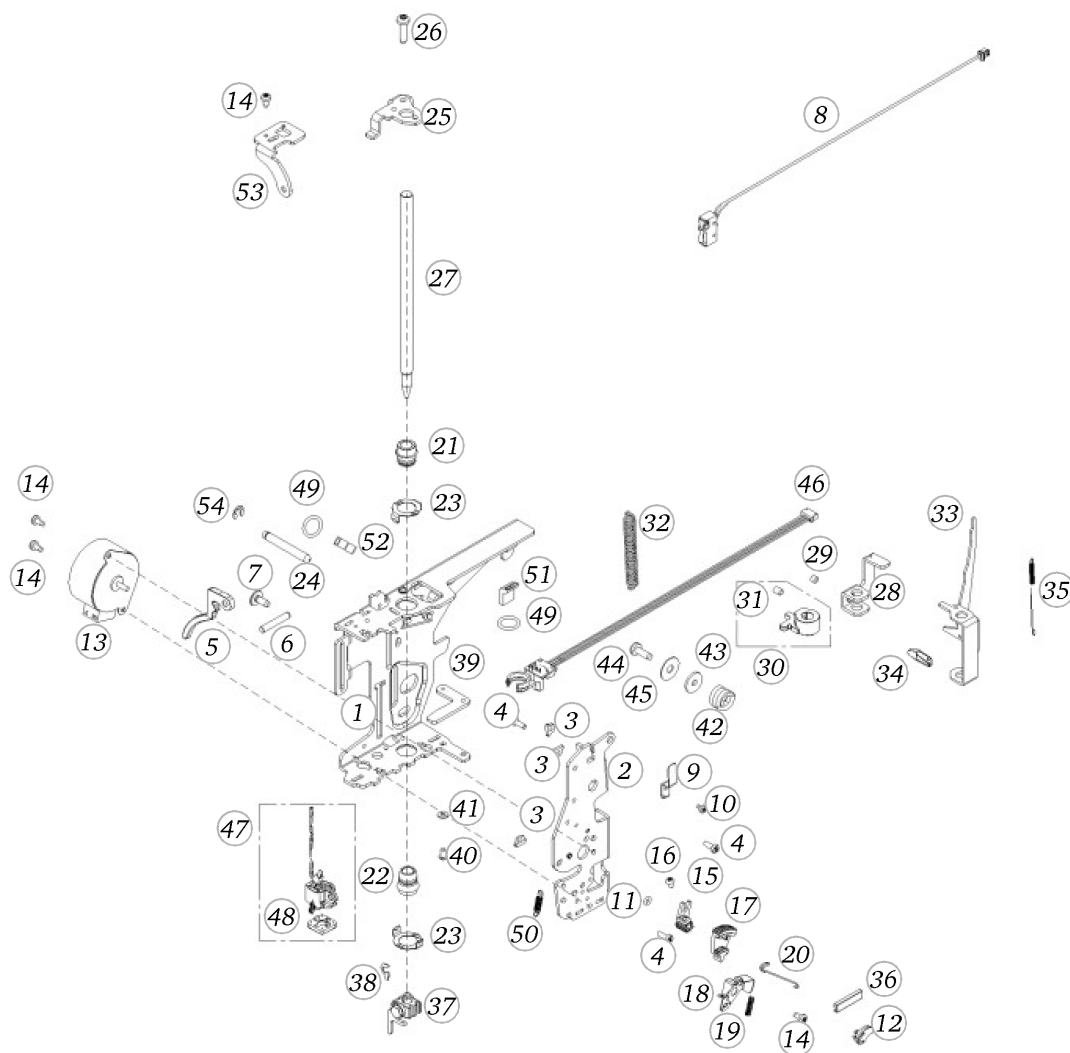
BERNINA 550 QE (LUN)

Head cover (BERNINA 550QE)

Pos	Item number	Description
1	0330595100	HEAD COVER
2	0330605201	HEAD COVER FACE PLATE B550 QE
3	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
4	0330417000	Thread Cutter Cpl.



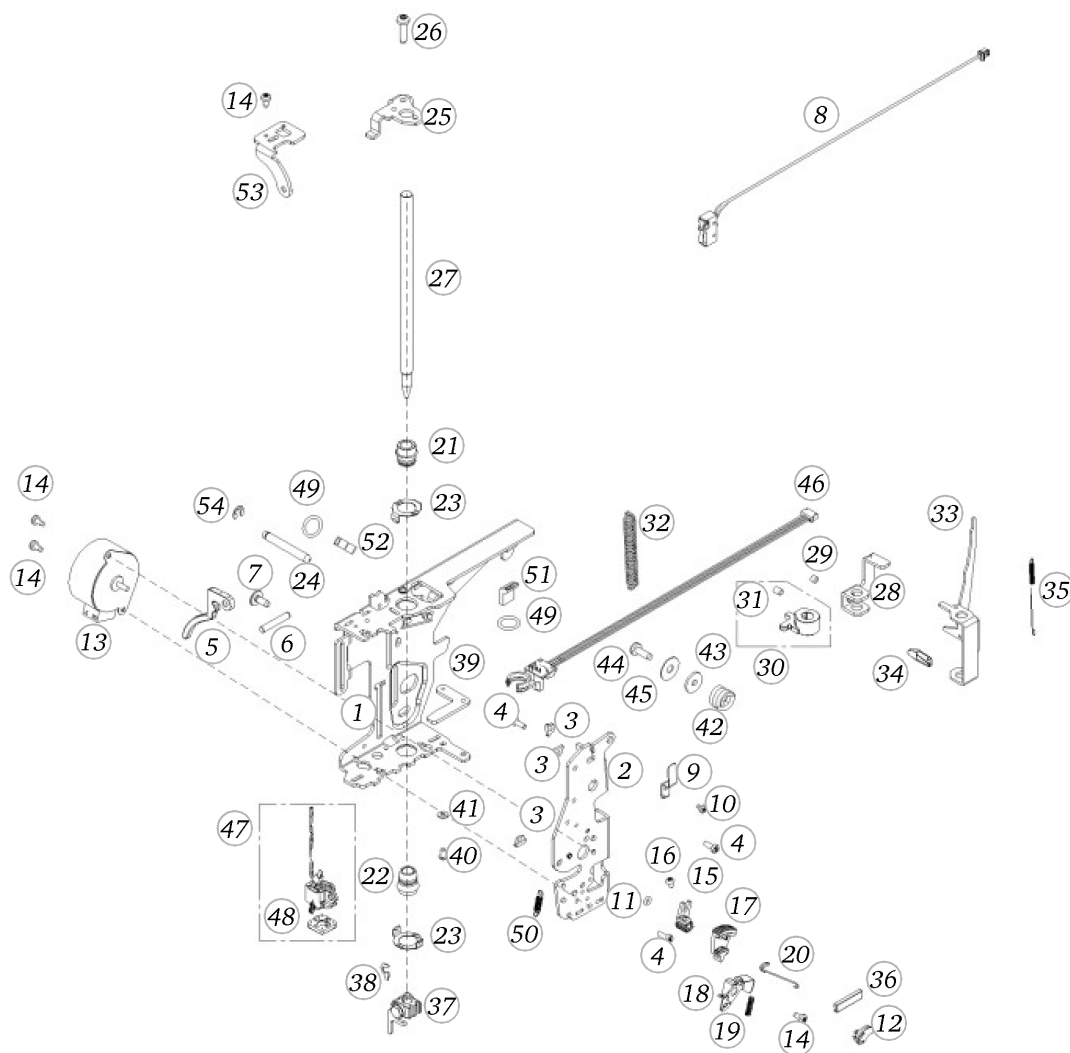
BERNINA 550 QE (LUN)



Headplate (BERNINA 530 / 550)

Pos	Item number	Description
1	0310757200	SWING PLATE - BACK CPL
2	0310765000	SWING PLATE - FRONT
3	0023355100	Special Nut M3
4	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
5	0075685300	LIFTING LEVER
6	0082255008	PIN D 4.0X24
7	0078885043	Button Head Screw Torx Dt M4x10
8	0087677205	MICRO SWITCH WITH CABEL CPL.
9	0312295000	CLAMPING YOKE
10	0078865021	Socket Pan Head Thread Forming Screws M2.5 x 4
11	0030735005	O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771
12	0315215000	Clip
13	0078355006	STEPPING MOTOR
14	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
15	0311125000	Z-Z-PINION
16	0032465031	Socket Button Head Screws M3x 5 ISO 7380-1 - BN6404 Art-No. 3148113
17	0300895001	ZZ-SEGMENT
18	0049065100	ZZ SUPPORT
19	0303595000	Spring
20	0303445000	SPRING
21	0088105200	CALOTTE BUSHING MACHINED
22	0088105101	Calotte Bushing Machined
23	0048875000	Clasp
24	0087145002	BOLT
25	0310775000	CLAMPING SHOE
26	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
27	0087335000	PRESSER FOOT BAR 157.5
28	0089225000	LEVER

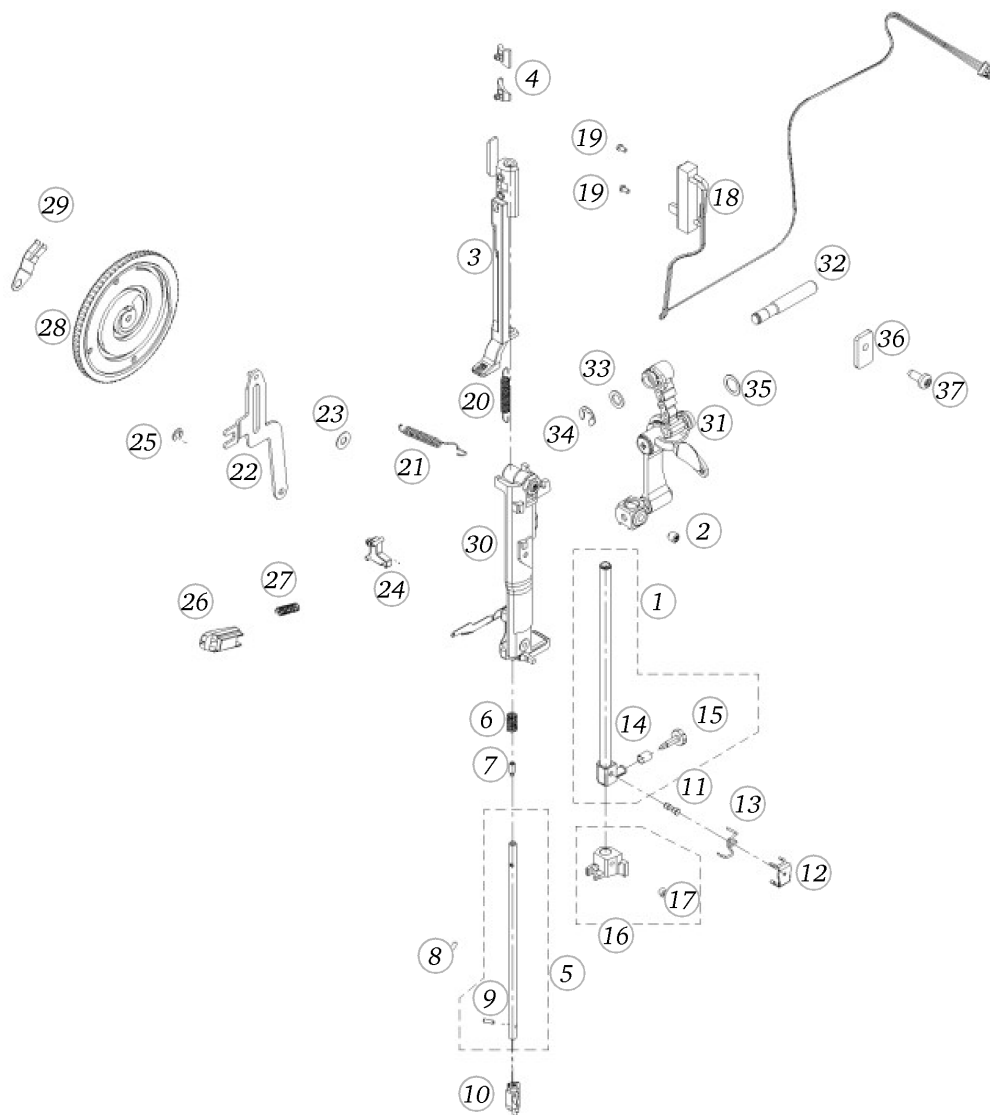
BERNINA 550 QE (LUN)



Headplate (BERNINA 530 / 550)

Pos	Item number	Description
29	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
30	0089247100	PRESSER BAR GUIDE CPL
31	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
32	0311665000	Tension Spring
33	0310635000	ENGAGING LEVER
34	0306255000	Cap
35	0303585100	Spring
36	0302045000	Slideway
37	0011177101	Clamp piece cpl.
38	0089325000	Safety Plate
39	0049075000	ADJUSTING ARM
40	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
41	22952013++	Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241
42	0311655000	PRESSURE SPRING
43	0089255017	Shim Ring 4/16x0.5 Bn748
44	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
45	22954313++	Washer d4.2xD14xs1.5
46	0159787202	PRINT BUTTONHOLE SENSOR
47	0314987300	PHONE JACK ADD-ON
48	0314735000	PHONE JACK ADAPTER
49	0030735100	o-ring seal D10.82/d1.78 70ShoreA EPDM schwefelvernetzt D
50	25625203++	Tension Spring Dm=2,90 L0=10,30 d=0,30
51	0019985003	SHRINKABLE TUBE
52	0019985002	SHRINKABLE TUBE
53	0310185000	CONNECTING PLATE
54	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657

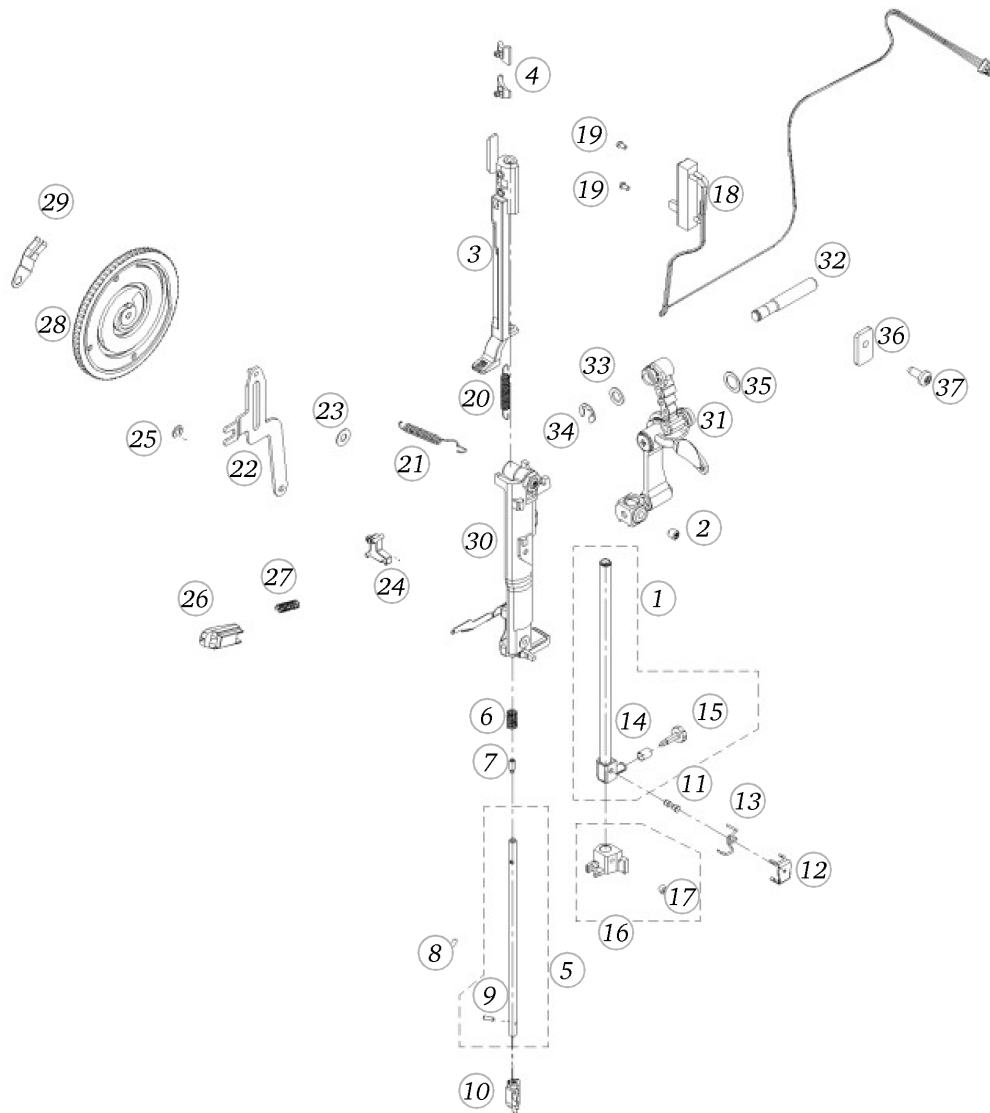
BERNINA 550 QE (LUN)



Support with threading (BERNINA 530 / 550)

Pos	Item number	Description
1	0082087101	NEEDLE BAR CPL. W/O Q2.9
2	0078685052	Hexalobular Socket Set Screws M5x5
3	0306445100	Thread-up Support
4	0306495000	Curve Inset
5	0075747200	Threader Device Cpl.
6	0075965000	Druckfeder -
7	20150113++	Hexagon Socket Set Screw M3x8
8	24105643++	Parallel Pin Hardened 2h6x12 BN 858
9	0082395011	Spiral Spring Pin 2x6 ISO 8750 - BN874 Art-No. 1323334
10	0337927100	Threader Head Packed Semi-automatic
11	0082115002	PIN Ø2.20
12	0315025000	Clamp
13	0315035100	THREAD GUIDE
14	0012965200	Spring Husk
15	0082435200	NEEDLECLAMP SCREW
15	0082435400	Needle Clamp Screw
15	0082435300	Needle Clamp Screw
15	0082435400	Needle Clamp Screw
16	0075637300	Guide Assembled
17	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
18	0230577000	SLIDE POTENTIOMETER CPL
19	0032465020	SCREW M2X4
20	0075315200	Spring
21	0303575200	SPRING
22	0310867000	PRESSURE LEVER CPL
23	23101103++	NYLON WASHER
24	0310885000	SPRING SLIDE
25	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
26	0311315000	INDEX SLIDE
27	0315455000	SPRING
28	0310905101	ADJUSTING WHEEL

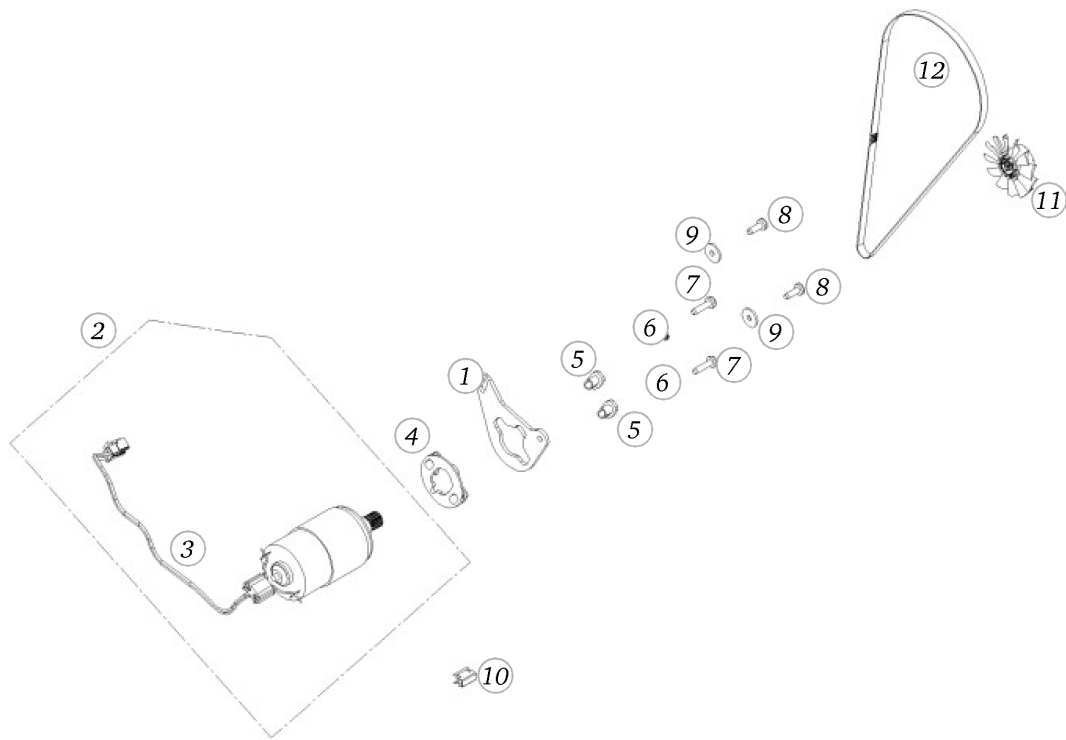
BERNINA 550 QE (LUN)



Support with threading (BERNINA 530 / 550)

Pos	Item number	Description
30	0320797002	NEEDLE BAR SUPPORT SET
31	0082847300	TAKE UP LEVER SET
32	0088205000	BOLT
33	23001213++	Flat Washer d6.2xD10xs1
34	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
35	22961743++	WASHER
36	0049205100	Clamp
37	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

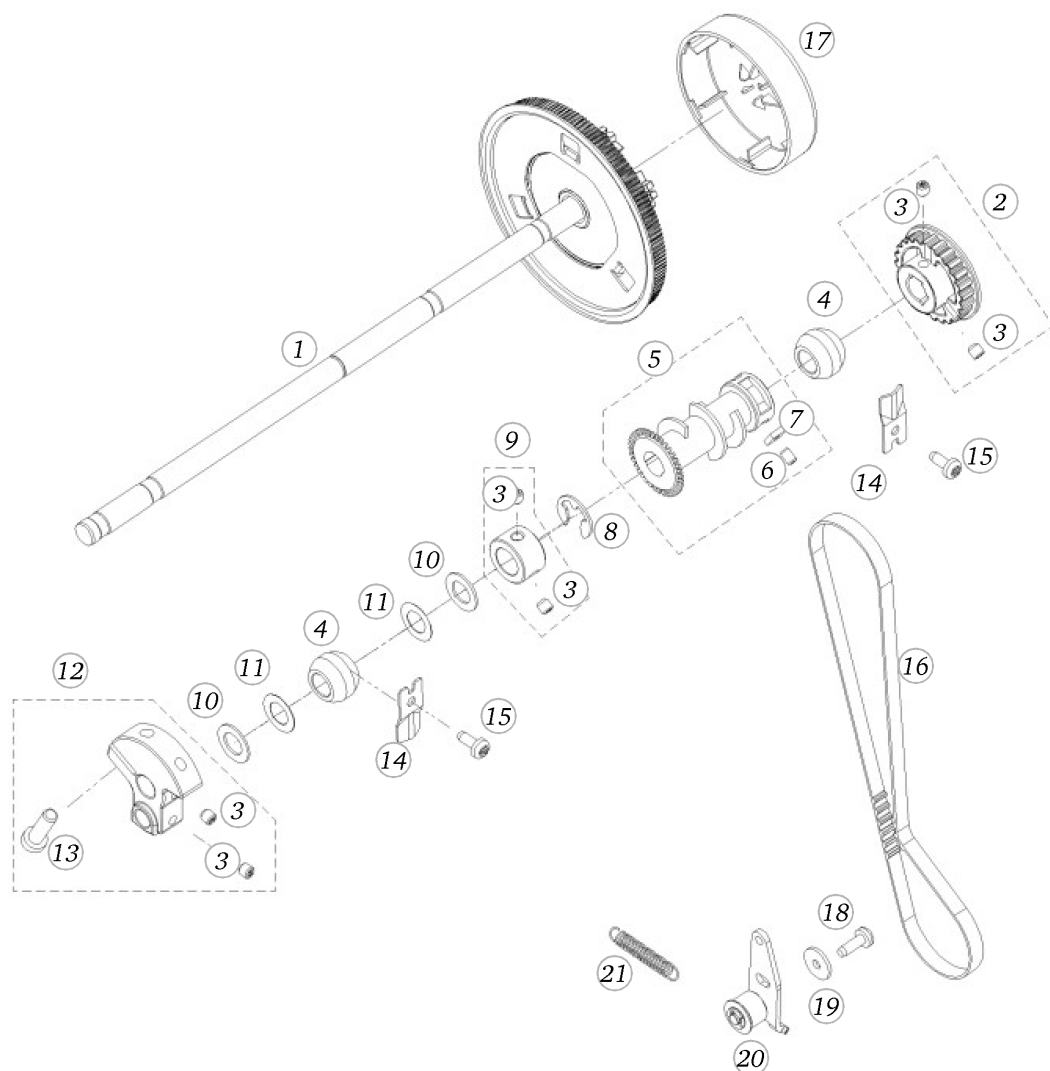
BERNINA 550 QE (LUN)



Motor

Pos	Item number	Description
1	0088495000	Motor Support
2	0078847203	DRIVER MOTOR CPL
3	0038537102	MOTOR CABLE CPL
4	0078985100	Cuff
4	0078985200	Cuff
5	0078995100	Bushing
5	0078995200	Bushing
6	23350653++	Curved Spring Washe d4.3xD8xs0.5
7	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
8	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
9	22954313++	Washer d4.2xD14xs1.5
10	0048315000	Clamp
11	0304355200	MOTOR FAN
12	0079035002	BELT STD-554-S2M-6

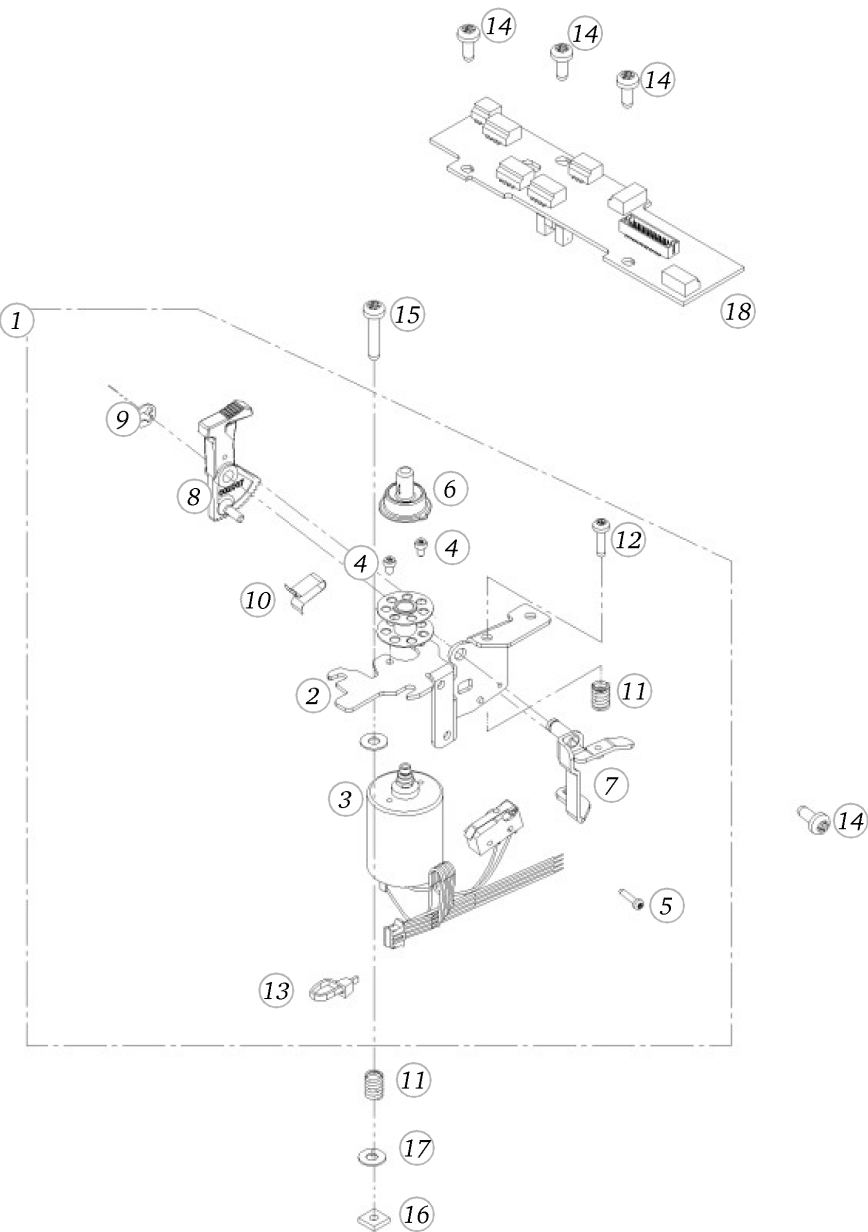
BERNINA 550 QE (LUN)



Upper shaft

Pos	Item number	Description
1	0077797002	MAINSHAFT CPL.
2	0019947301	BELT DRIVE 24 TEETH
3	0078685072	Hexalobular Socket Set Screws M5x0,5x5
4	0078235002	Bearing 10
5	0311147000	SYNCHRO DISC CPL
6	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
7	22684183++	Square Thin Nuts M4 DIN 562 - BN145 Art-No. 1092502
8	0079665011	Circlip For Shafts As 9.0, Benzing
9	0077817000	Adjusting Ring Cpl.
10	0078955071	Synthetic Washer 10,3 x 17 x 1
11	303200031+	Washer
12	0077807100	BALANCE PIECE CPL.
13	0077525066	Head Cap Screw Torx M6x20 ISO 14580 - BN4850 Art-No. 1146149
14	0077785200	Clamping Clow with slote
14	0077785300	Clamping Clow with slote
15	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
16	0079035022	BELT 188 XL
17	0077717000	HAND WHEEL CPL.
18	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
19	22954313++	Washer d4.2xD14xs1.5
20	0302147000	BELT STRETCHER PREASSEMBLED
21	25604703++	TENSION SPRING

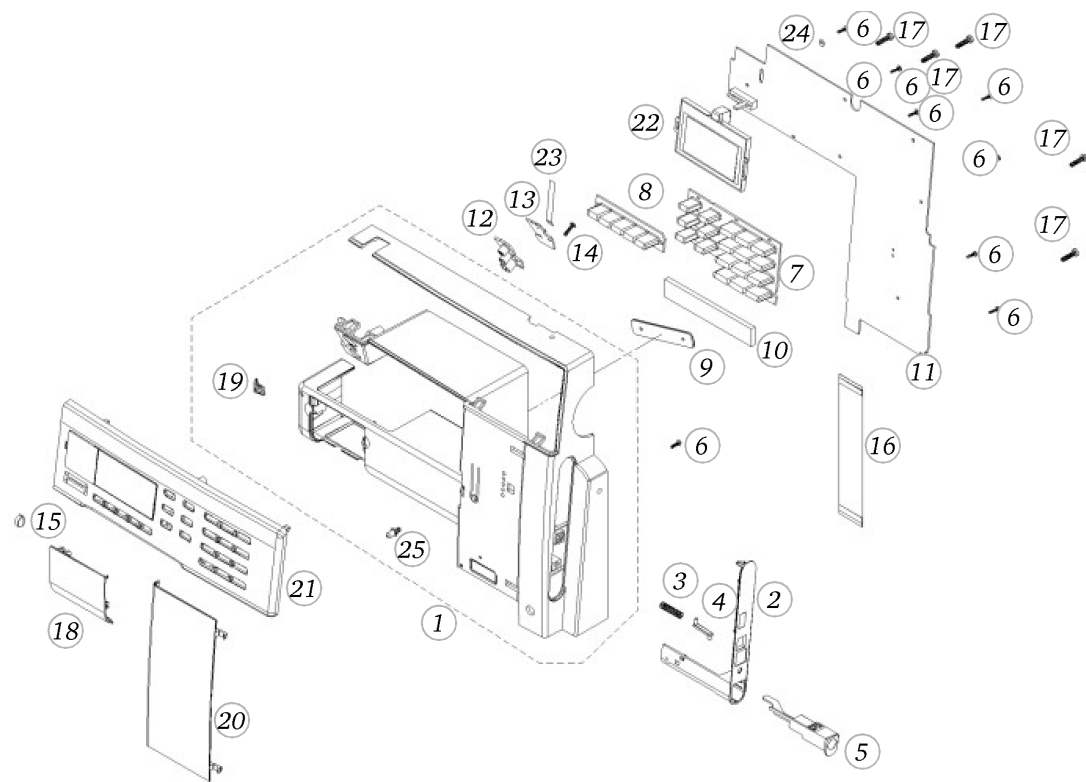
BERNINA 550 QE (LUN)



Bobbinwinder (BERNINA 530 / 550)

Pos	Item number	Description
4	0311537002	BOBBIN-WINDER-CPL.
1	0311537202	BOBBIN WINDER CPL.
2	0311515000	WINDER SUPPORT
3	0022577005	BOBBIN-WINDER-MOTOR-CPL.
3	0022577105	BOBBIN WINDER MOTOR CPL.
4	0077525020	SCREW TORX M2.5X4
5	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
6	0018437200	Spool Carrier Cpl. white
7	0311527100	Governor Lever Cpl
8	0020077100	BOBBIN WINDER LEVER CPL.
9	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
10	0077745000	Spring
11	25545003++	Spring
12	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
13	329374030+	CABLE TIE 2,5 x 98mm
14	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
15	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
16	22683903++	Square Nuts M4 s8x2 bright
17	22955013++	Flat Washer 4.3/10x0.6 black
18	0335577100	PCBA-POSITION
18	0335577200	PCBA Position

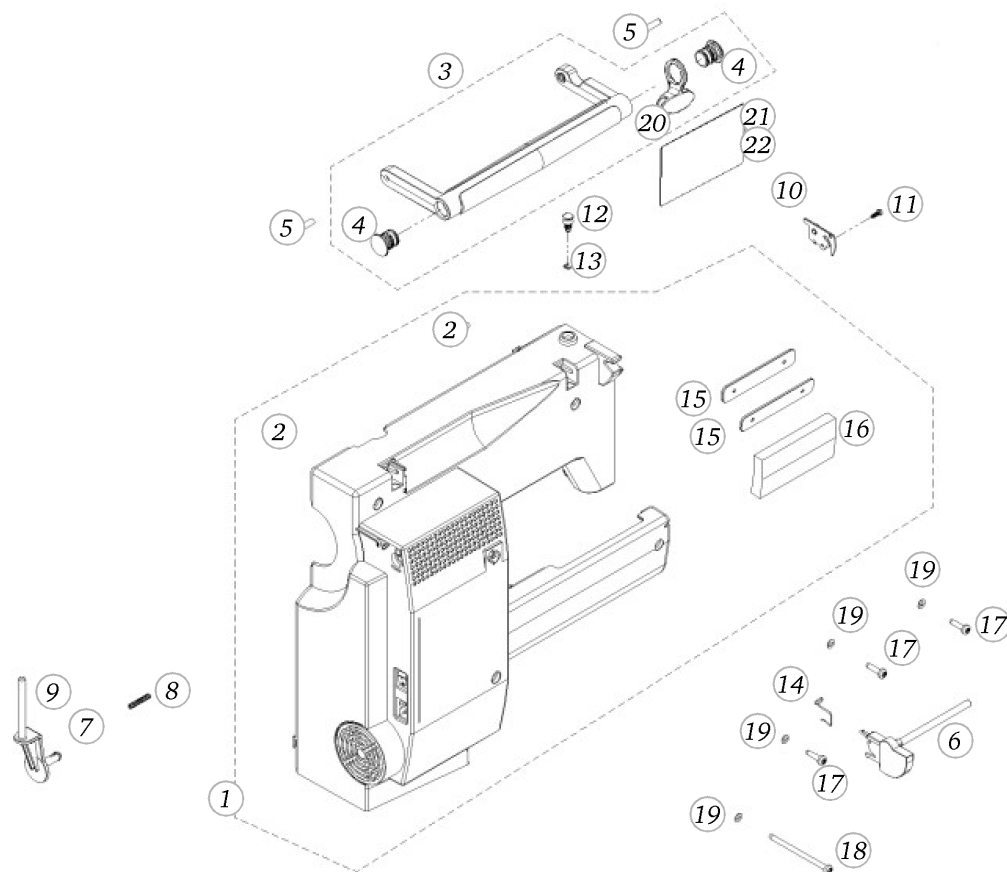
BERNINA 550 QE (LUN)



Front cover (BERNINA 530 / 550)

Pos	Item number	Description
1	0310327310	FRONT COVER CPL 530-550
2	0310335202	COVER
3	0321135000	Spring
4	0300965000	SWITCH LEVER
5	0310365000	SWITCH BUTTON
6	0329905013	Delta Pt Round Washer Head Screw With Torx 2.5x10
7	0330565000	RUBBER PAD NUMBERS
8	0330575000	RUBBER PAD FUNCTION
9	0014665000	DAMPING SHEET
10	0316405000	BUFFER FOR FREE ARM A=115
11	0330537200	PCBA-BASE
12	0330525000	RUBBER PAD RET
13	0330797100	PCBA RET
14	0329905024	Delta Pt Round Washer Head Screw With Torx 3x12
15	0311165101	Knob chrom plated
16	0311355004	FLAT FLEXIBLE CABLE
17	0329895034	Delta PT pan head screw
18	0350227002	BOBBIN DOOR WITHOUT UFU
19	0321337000	THREAD CUTTER CPL
20	0311155320	CHANGE COVER
21	0330617100	FACE PLATE CPL.
22	0330515000	LCD COG
23	0311355002	FLAT FLEXIBLE CABLE
24	22951923++	Flat Washer d3.2/D 7xs0.5
25	0330135000	BOLT

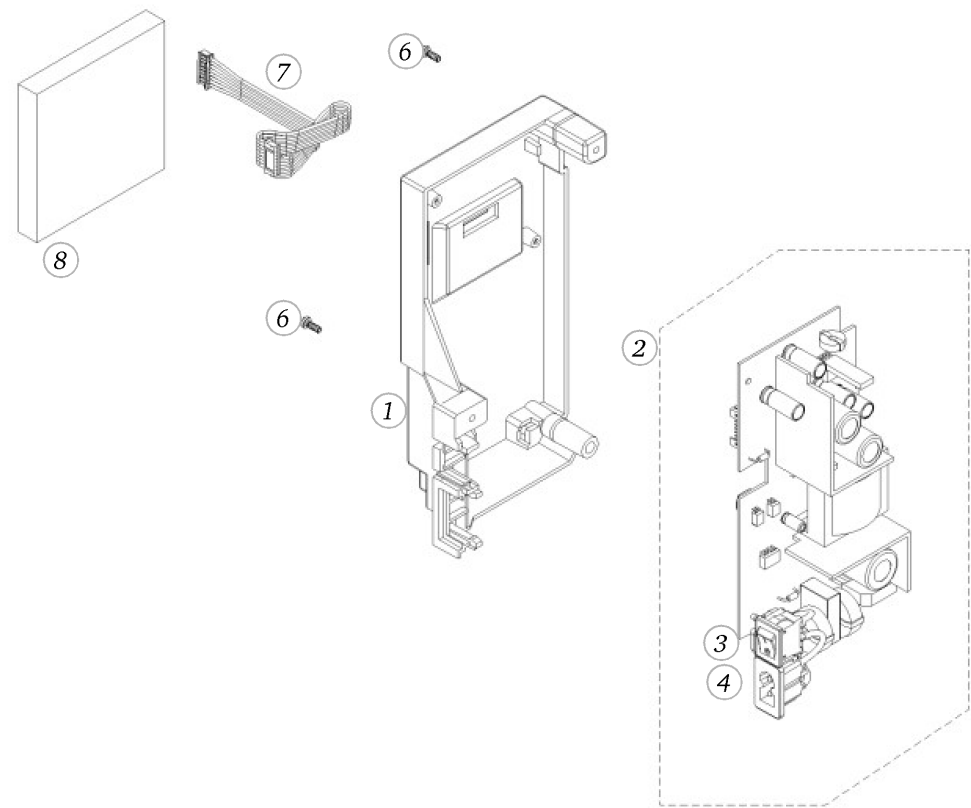
BERNINA 550 QE (LUN)



Rear cover (BERNINA 530 / 550)

Pos	Item number	Description
1	0324327001	REAR COVER ASS. 5XX
2	0300725000	Bumpers
3	0049017014	HANDLE CPL
4	0315805000	CONCLUSION CAP
5	0302095100	BOLT
6	0049025101	SPOOL SUPPORT
7	0011695000	steel ball G40
8	0325815000	SPRING
9	0303355000	SPOOL SUPPORT PIN TURNING
10	0309667400	thread guide cpl.
11	0329895011	delta pt pan head screw with torx 3x 8
12	0048497200	BOBBIN WINDER THREAD TENSION CPL.
13	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
14	0310495000	EYE HOOK
15	0014665000	DAMPING SHEET
16	0316145100	INSULATION MAT
17	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
18	0302195001	TORX SCREW DT
19	22954983++	Shim Rings 4x0.5 DIN988 - BN1976 Art-No. 3059655
20	0315815000	CARD HOLDER
21	0316075225	STITCHCARD B530
22	0316075026	STITCHCARD B550QE

BERNINA 550 QE (LUN)

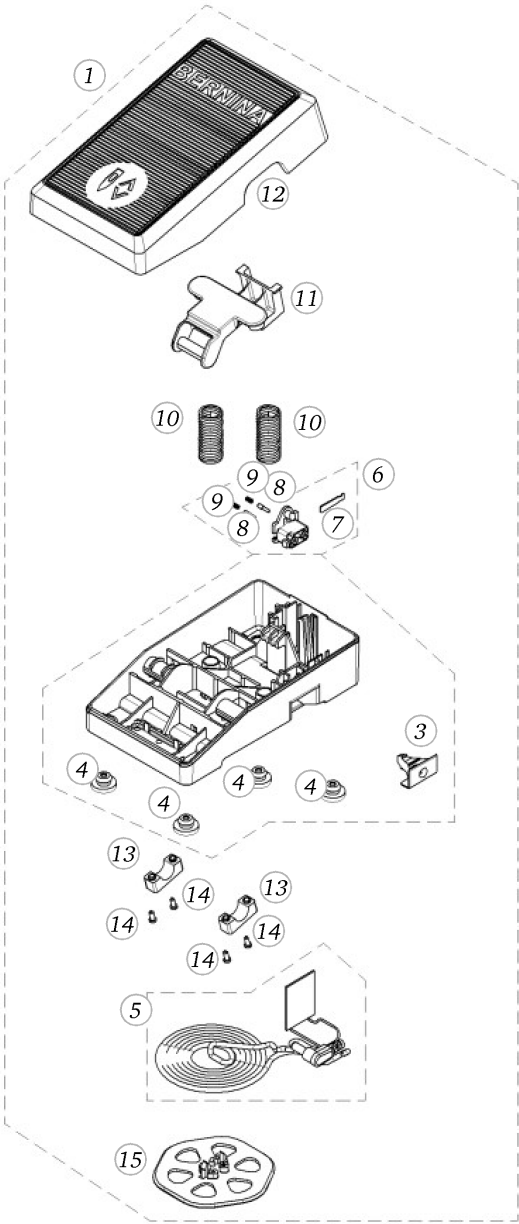


Power supply

Pos	Item number	Description
1	0309195000	PRINT COVER
2	1027957001	SMPS cpl. B5xx
2	1027957101	Power supply cpl. B5xx (LUN)
3	0304745000	I/O-switch vertically
4	0304735000	POWER INLET
5	0329895011	delta pt pan head screw with torx 3x 8
6	0329905023	Delta Pt Round Washer Head Screw With Torx M3x10
7	0230447100	Cable Cpl.
8	0320315000	BUFFER FOR POWER PACK

BERNINA 550 QE (LUN)

Foot Control

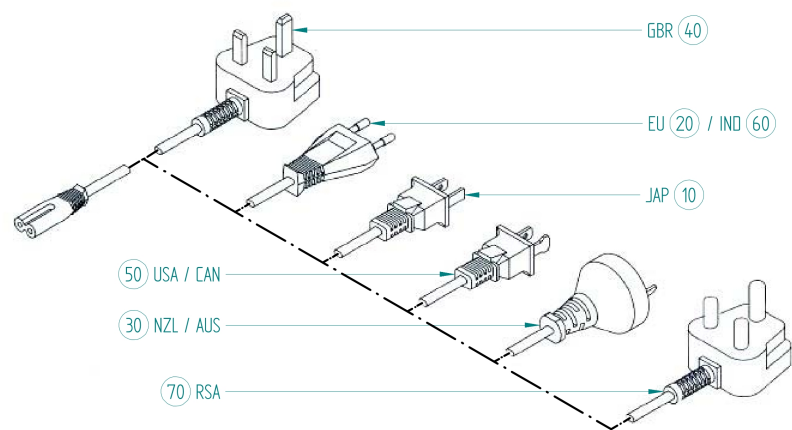


Pos	Item number	Description
+	0079887501	FOOT CONTROLLER CLASSIC LV1
1	1046637000	Foot Controller with Back Kick
3	0082655000	HOLDER
4	0026985001	Foot
5	0082957100	FOOT CONTROL CABLE SET
6	0026437000	Slidegate Valve Of Cpl.
7	325278030+	CONTACT PLATE
8	325355031+	TRACER PIN
9	25503303++	PRESSURE SPRING
10	25570103++	PRESSURE SPRING
11	325371030+	PRESSURE YOK
12	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC) Housing NCS
13	0026515002	Bride
14	20302323++	CYL. SCREW
15	0079875201	Wire Plate

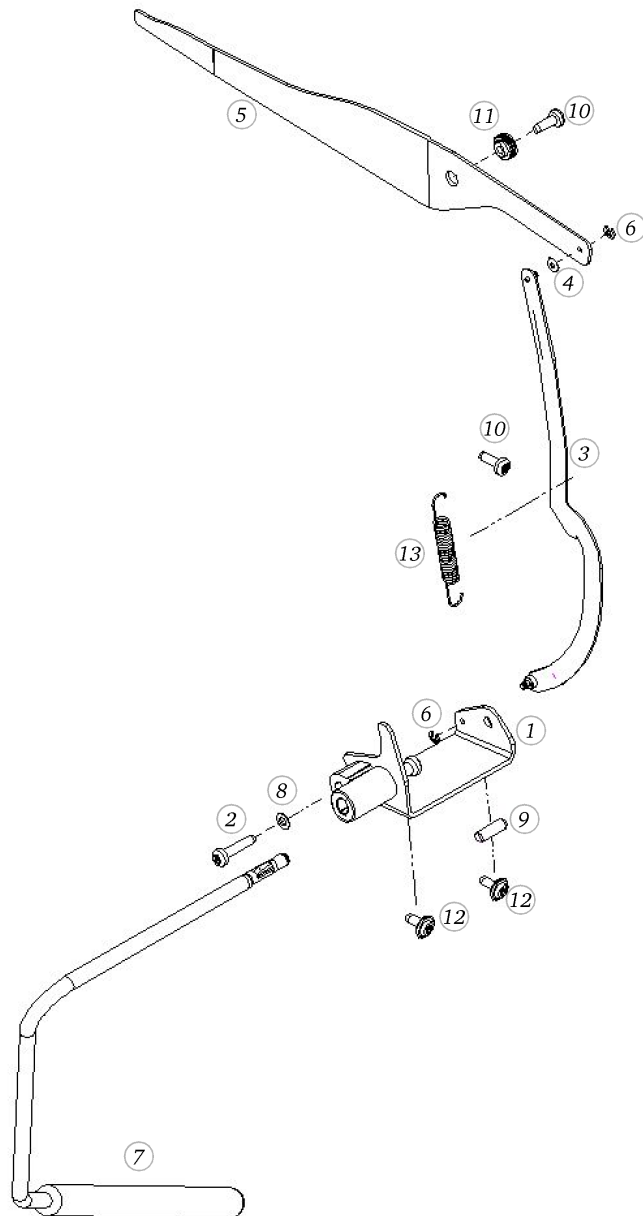
BERNINA 550 QE (LUN)

Power Plug

Pos	Item number	Description
10	0079287004	Power Cord Cpl. Japan
20	0079287303	Power Cord Cpl. Europe
30	0079287002	Power Cord Cpl. New Zealand / Australia
40	0079287001	Power Cord Cpl. Great Britain
50	0079287300	Power Cord Cpl. USA / CAN
60	0079287000	Power Cord India
70	0079287405	Power Cord Cpl. South Africa



BERNINA 550 QE (LUN)



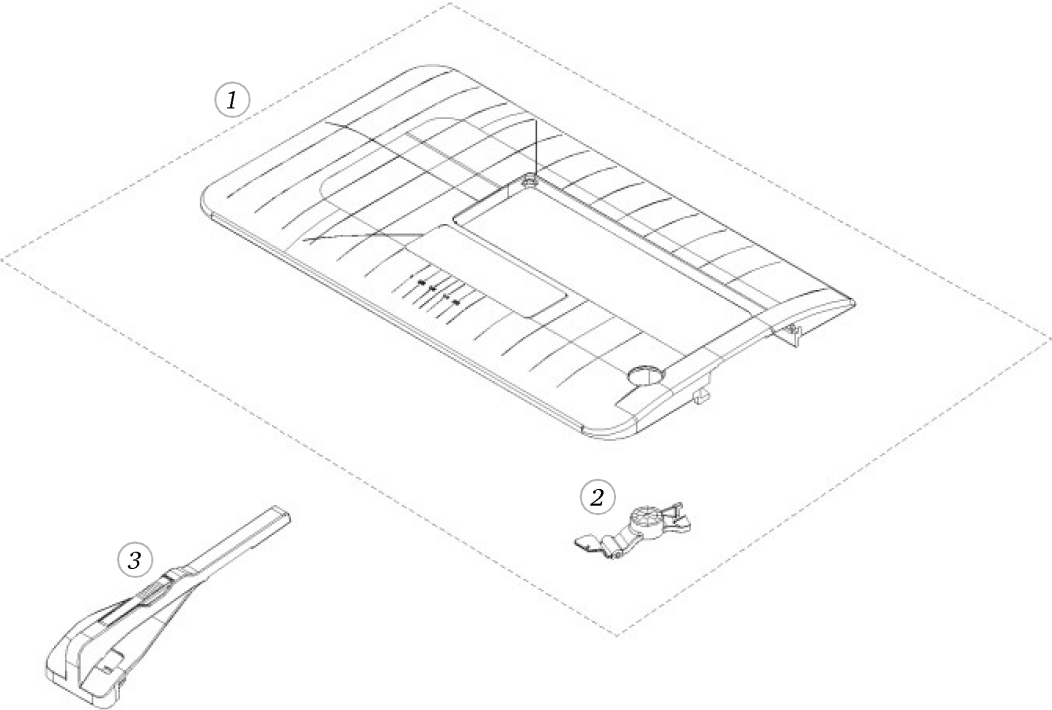
Knee lifter (FHS) Free Hand system

Pos	Item number	Description
1	0308607000	FHS BEARING SHEET CPL
2	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
3	0310607000	CONNECTING STRAP CPL
4	22951923++	Flat Washer d3.2/D 7xs0.5
5	0308885000	SEESAW
6	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art- No.1284630
7	0016357700	Knee Lifter Lever Cpl.
8	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
9	0082255003	CYLINDRICAL PIN Ø5-h8x16
10	0078885043	Button Head Screw Torx Dt M4x10
11	0077675100	Eccentric
12	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
13	0078905000	SPRING

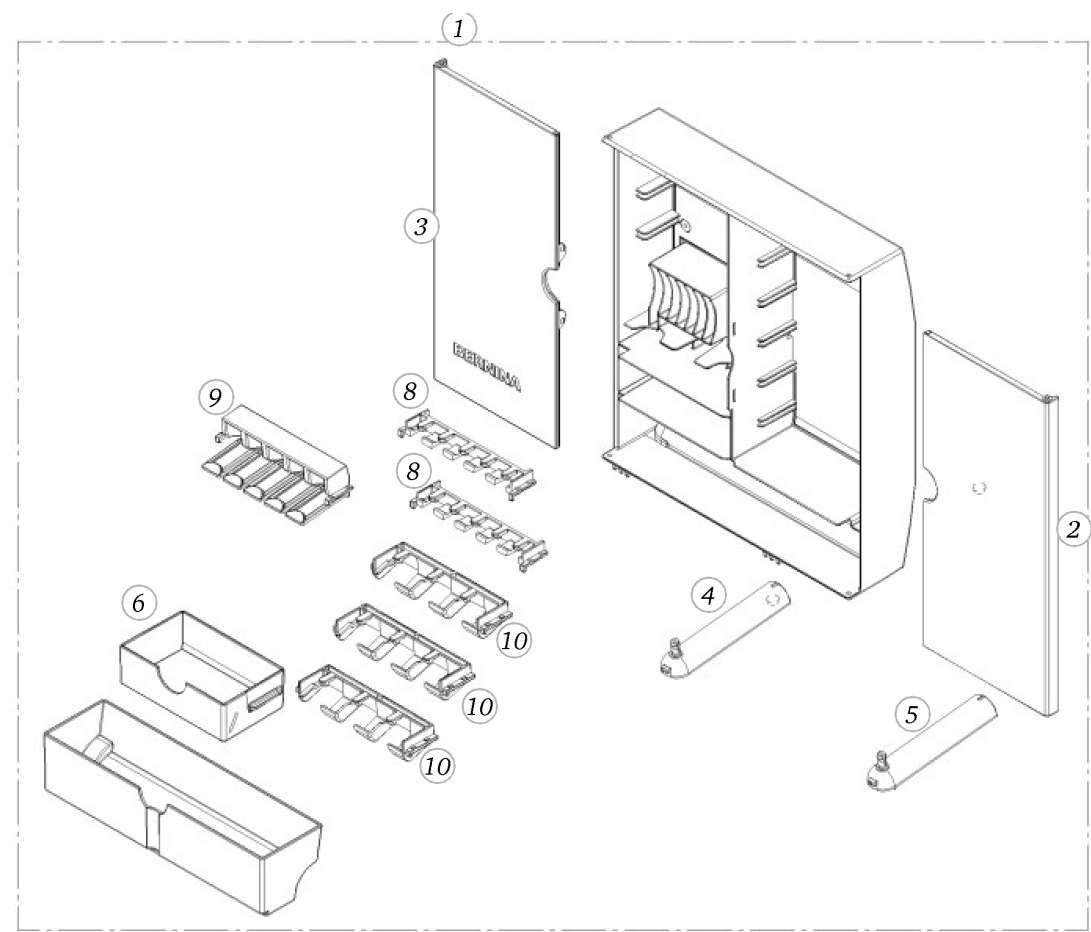
BERNINA 550 QE (LUN)

Sewing platform

Pos	Item number	Description
1	0331147100	SEWING TABLE CPL
2	0313345000	PUSHBUTTON
3	0330467000	Seam Guide Cpl



BERNINA 550 QE (LUN)



Accessories box

Pos	Item number	Description
1	0303967113	ACCESSORIES BOX CPL B3XX / B5XX
2	0303975102	Door Right without bulges, smoke translucent
2	0303975202	door right without bulges, smoke translucent
3	0303985003	Door Left without bulges, smoke transparent
4	0303997101	Swing Foot Cpl. left white
5	0303997103	Swing Foot Cpl. right white
6	0304005001	Drawer Small white
8	0304025000	Rack For Foot
9	0304035000	RACK FOR BOBBIN
10	0326955000	Rack For Foot

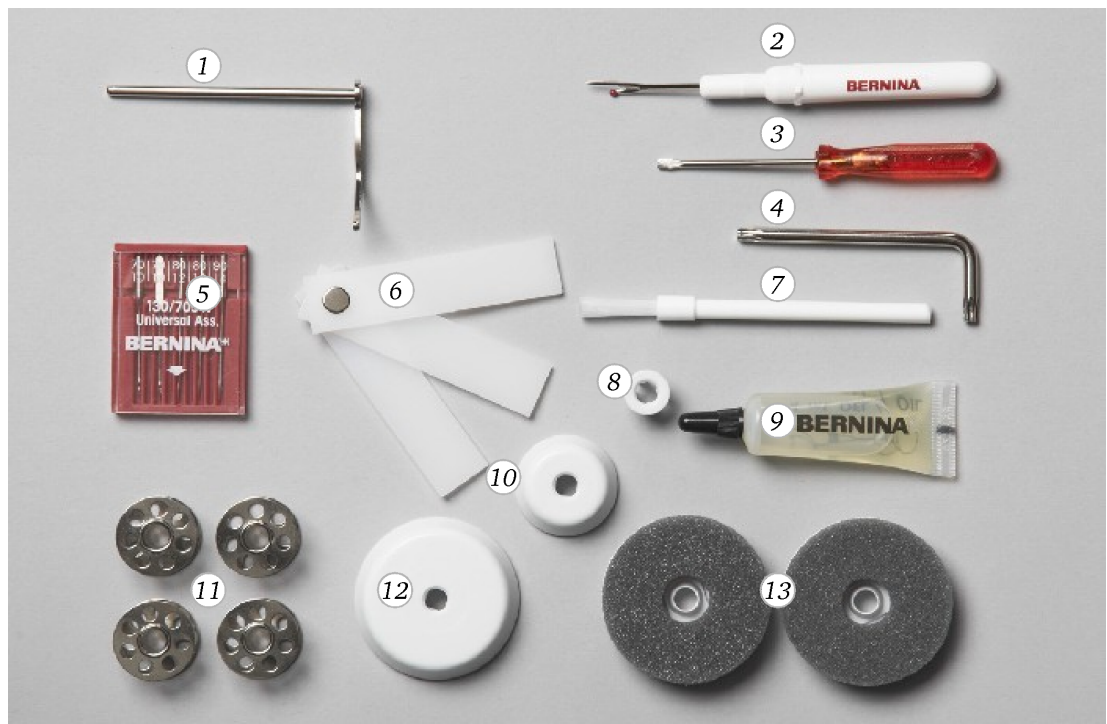
BERNINA 550 QE (LUN)



Accessories Box

Pos	Item number	Description
1	0332835200	Accessory Box 3xx / 5xx grey

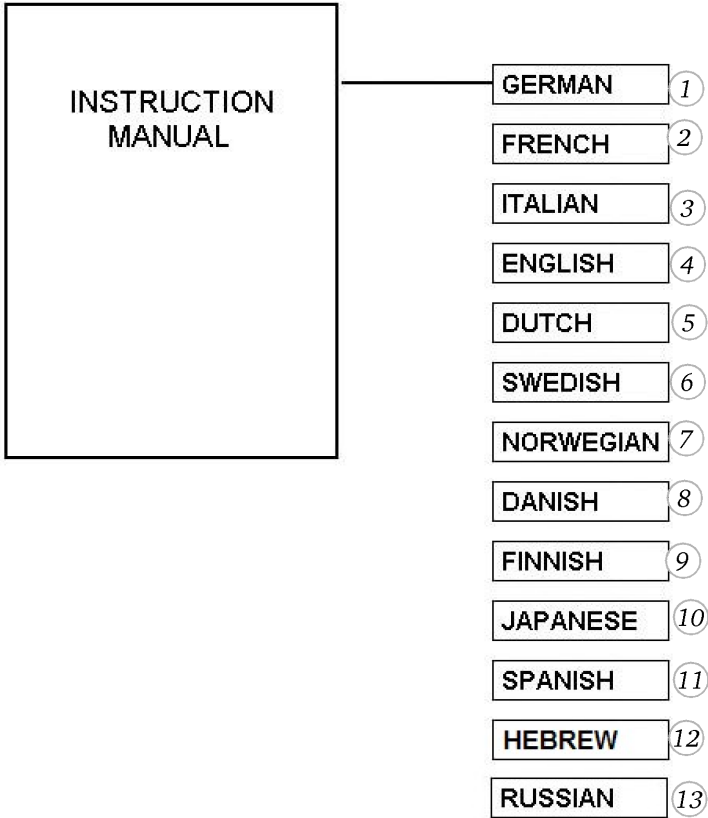
BERNINA 550 QE (LUN)



Accessories (BERNINA 530 / 550)

Pos	Item number	Description
1	0015417000	Seam Guide Right cpl
2	0069935201	Seam Ripper
3	0328465000	Screw Driver red RAL 3025 2,5x0,4x84,5
4	0333297101	Torx Wrench T20 Packed
5	0027217100	NEEDLE ASSORTMENT 5 NEEDLES
5	0025077002	Needle Set 130/705 H Packed ASS 70-90 (5)
6	0032605000	Compensating Plates
6	0032605100	Compensating Plates
7	330022031+	DUST BRUSH
7	33002203++	Brush
8	0079265200	Disc D 12
9	0013225101	oiler tube Velocite 10 (4ml)
10	0079305200	Disc D27
11	0015367200	BOBBIN
11	0015367300	bobbin
12	0079305101	Disc D43
13	0333277000	Softplate Packed

BERNINA 550 QE (LUN)



Instruction manual (BERNINA 530 / 550)

Pos	Item number	Description
1	0334715201	MANUAL B530 - B550 DE
2	0334715002	MANUAL B530 - B550 FR
3	0334715003	MANUAL B530 - B550 IT
4	0334715104	MANUAL B530 - B550 EN
5	0334715005	MANUAL B530 - B550 NL
6	0334715006	MANUAL B530 - B550 SV
7	0334715007	MANUAL B530 - B550 NO
8	0334715008	MANUAL B530 - B550 DA
9	0334715009	MANUAL B530 - B550 FI
10	0334715010	MANUAL JAPANESE
11	0334715111	MANUAL B530 - B550 ES
12	0334715018	MANUAL B530 - B550 RU

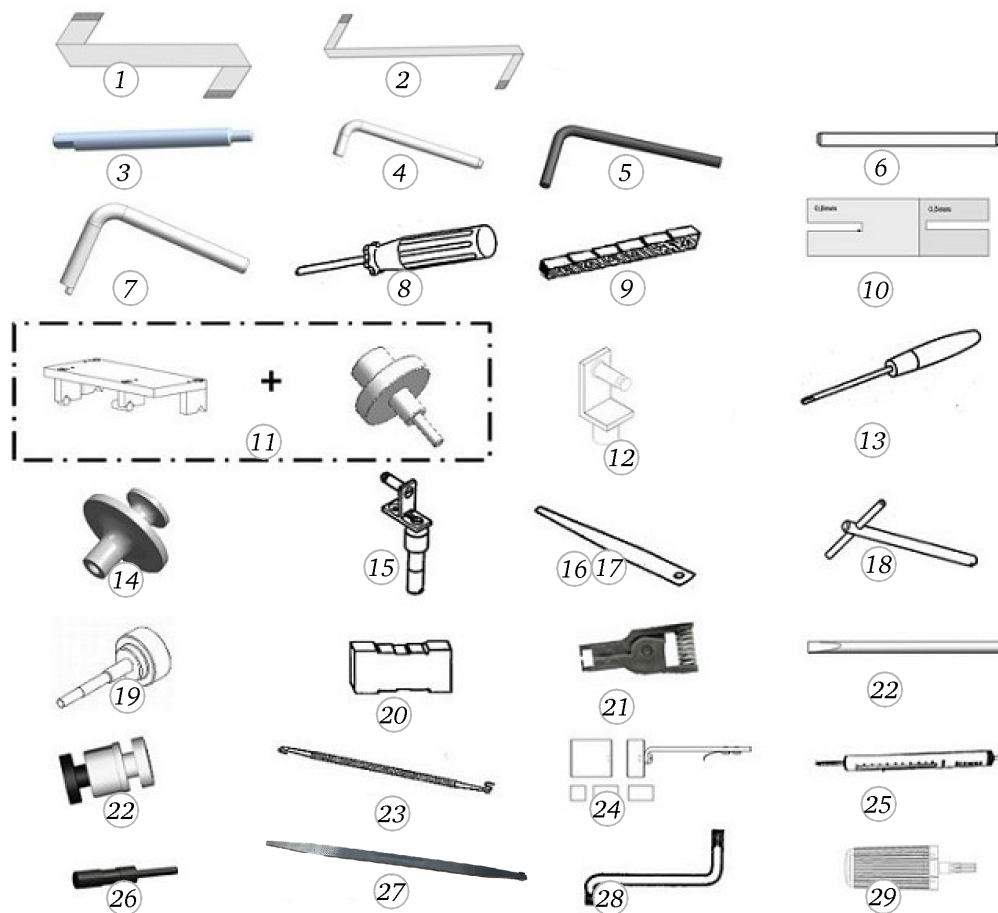
BERNINA 550 QE (LUN)

Soft cover

Pos	Item number	Description
1	0332845200	CARRYING BAG SILVER



BERNINA 550 QE (LUN)



Gauges (5 Series)

Pos	Item number	Description
1	7341505000	FLAT CABLE FPR SERVICE WIDE
2	7341495000	FLAT SERVICE CABLE SMALL
3	0304305001	ADJUSTING PIN L=45
4	0013565000	SPEC. GAUGE
5	0027335000	Pin-tool
6	0079375000	ADJUSTING GAUGE
7	0315635000	EXCENTER ADJ.TOOL
8	0013617000	BUTTON-HOLE ECC. KEY
9	398031133+	Adjusting Tool Sewing Foot
10	398026131+	ADJUSTING T00LS
11	0320517000	SET GAUGE
12	0065437001	CORNER W.WEIGHT
13	398097030+	ADJUSTING KEY
14	0067657100	GAUGE CPL.
15	0013587000	WEIGHT
16	398022030+	0.3 MM FEELER GAUGE
17	398111030+	TRACE GAUGE 0.15 MM
18	0013577000	ADJUSTING TOOL CPL.
19	7327027000	CONICAL GAUGE
20	398024031+	FEED DOG HIGH GAUGE
21	0329485000	Extractor Eeprom
22	0319355000	Plug Tamping Tool
22	0319397000	BOBBIN WINDER DEVICE BERNINA
23	398112030+	Spring-hook
24	0087097200	SETTING WEIGHT-SET
25	0060385000	spring balance 100gr.
26	7341015000	GAUGE THREADER-HEAD
27	398083030+	FITTING TOOL
28	0079935000	ADJUSTING KEY
29	0304755100	Screwdriver Torx T10